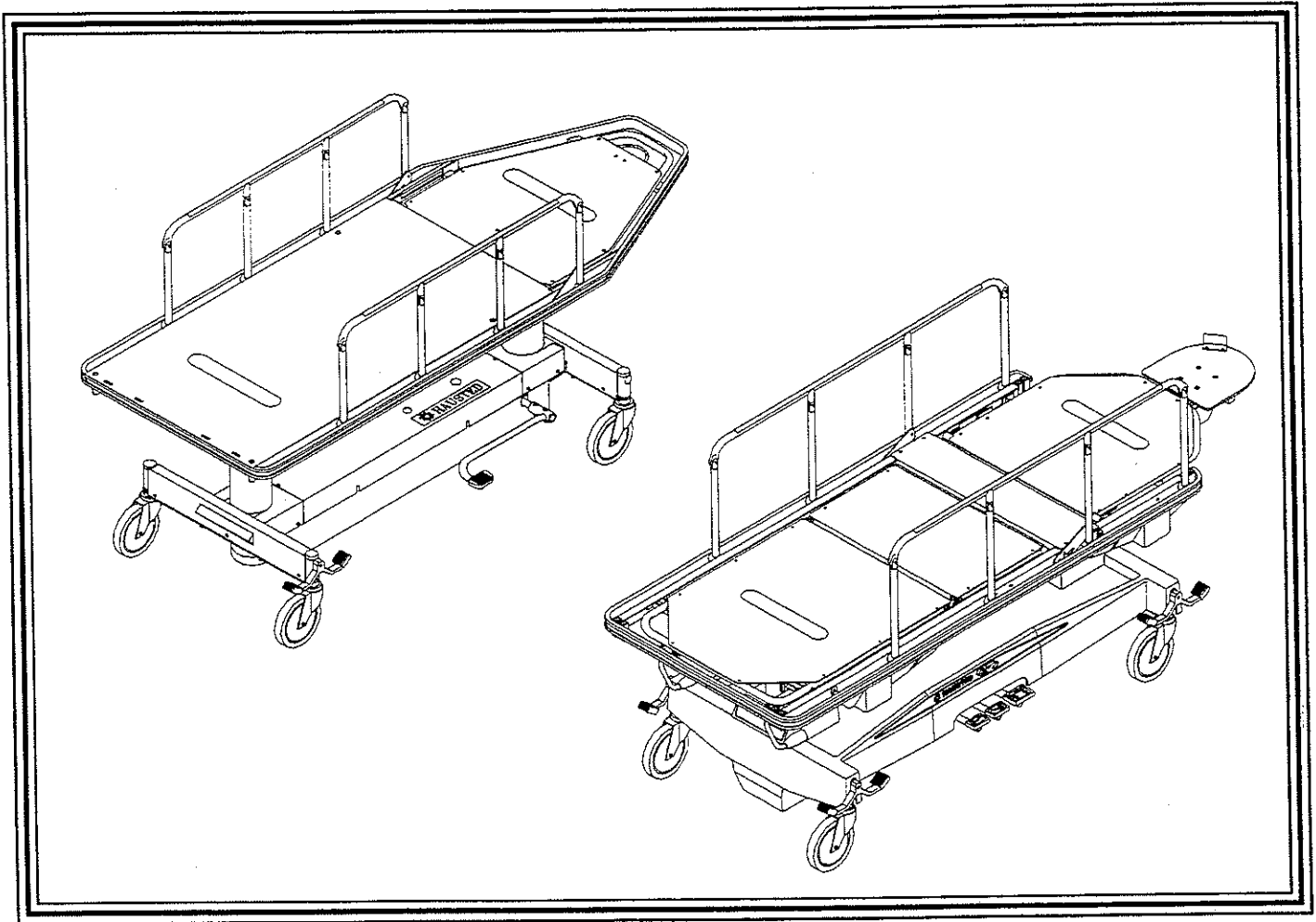


THE UNICARE SERIES

HYDRAULIC STRETCHERS

**675 MOBILE SURGICAL STRETCHER
678/878 MOBILE SURGICAL STRETCHER
578 MOBILE SURGICAL STRETCHER**



OPERATING AND SERVICE MANUAL

927 LAKE ROAD P.O. BOX 710 MEDINA, OHIO 44258
(216) 723-3271 1-800-428-7833

P/N 066043-65 (9405)



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44	RECOMMENDED PREVENTATIVE MAINTENANCE



Your UNICARE SERIES stretcher has been carefully package at the factory to insure safe shipment to your medical facility. There are several procedures you must follow to put your new UNICARE SERIES stretcher in to service. These procedures only take a few minutes to complete and are necessary to insure proper operation of your new stretcher.

IMPORTANT

IMPORTANT REPORT ANY SHIPPING DAMAGE IMMEDIATELY!! INFORM SHIPPER OF DAMAGES. LEAVE CARTON INTACT. LEAVE THE STRETCHER OR BED IN THE RECEIVING AREA UNTIL INSPECTION HAS BEEN MADE.

UNPACKING INSTRUCTIONS

- STEP 1 - CUT THE TWO METAL BANDS AROUND THE SHIPPING CARTON.
- STEP 2 - REMOVE THE TOP HALF OF THE CARTON AND CUT ONE SIDE OF THE BOTTOM HALF.
- STEP 3 - REMOVE THE STRETCHER FROM THE CARTON. CUT THE METAL BANDS AROUND THE STRETCHER.
- STEP 4 - CHECK TO SEE IF ALL FEATURES OF THE STRETCHER WORK PROPERLY. IF ALL FEATURES WORK GO TO STEP 5. IF ANY OF THE FEATURES OF THE STRETCHER DOES NOT WORK PROPERLY CALL HAUSTED FOR SERVICE AT: 1-800-428-7833 OR IN OHIO (216) 723-3271.
- STEP 5 - CLEAN THE STRETCHER USING A MILD DETERGENT TO REMOVE ANY DIRT ACCUMULATED DURING SHIPMENT AND PLACE THE STRETCHER INTO SERVICE.

BRAKING AND STEERING OPERATION

APPLYING THE BRAKES

THE FOUR WHEEL CENTRAL BRAKING SYSTEM IS ACTIVATED BY DEPRESSING THE RED PEDAL, (TO APPROXIMATELY 45°), AT ANY CORNER OF THE STRETCHER. THIS ACTION LOCKS ALL FOUR CASTER WHEELS FROM ROTATING AND SWIVELLING. (FIGURE 1)

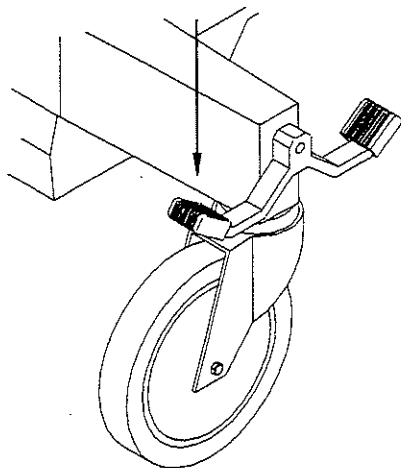


FIGURE 1

RELEASING THE BRAKES

DEPRESS THE GREEN PEDAL AT ANY CORNER TO A HORIZONTAL POSITION. ALL FOUR CASTER WHEELS SHOULD SWIVEL AND ROLL FREELY.

NOTE: ALWAYS APPLY BRAKES WHEN STRETCHER IS NOT BEING TRANSPORTED.

APPLYING THE STEER LOCK

FROM THE HEAD END OF THE STRETCHER DEPRESS THE GREEN PEDAL DOWNWARD, (TO APPROXIMATELY 45°), AND PUSH THE STRETCHER FORWARD. (FIGURE 2) ONE CASTER WHEEL AT THE OPPOSITE END OF THE STRETCHER LOCKS INTO A NON-SWIVELLING POSITION THAT ENABLES STRAIGHT TRACKING AND STEERING BY ATTENDANT.

RELEASING STEER LOCK

DEPRESS THE RED PEDAL TO A HORIZONTAL POSITION. ALL FOUR CASTER WHEELS SHOULD SWIVEL AND ROLL FREELY.

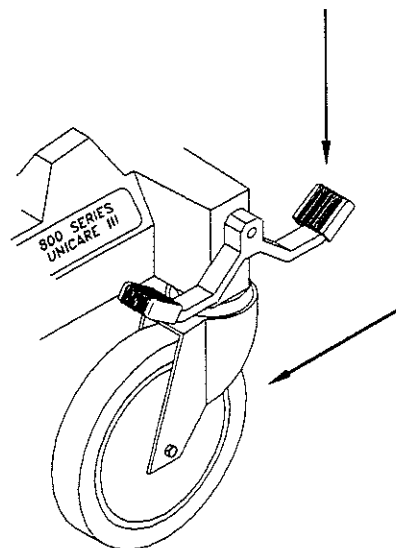


FIGURE 2

HEIGHT ADJUSTMENT--LOWERING--TRENDLENBURG OPERATION BUTTON CONTROL

HEIGHT ADJUSTMENT

TO ELEVATE LITTER TOP, PUMP LARGE FOOT PEDAL LOCATED ON BOTH SIDES OF THE STRETCHER, UNTIL DESIRED HEIGHT IS OBTAINED. USE SMOOTH FULL STOKES TO INSURE PATIENT COMFORT. (FIGURE 3)

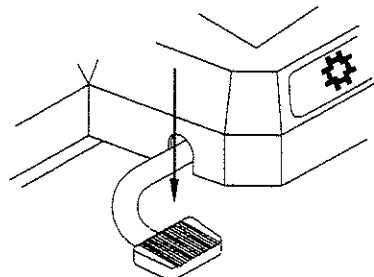


FIGURE 3

NOTE: A PUMP PEDAL MAY BE LOCATED AT THE FOOT END OF YOUR UNIT.

LOWERING LITTER TOP

TO LOWER LITTER TOP, PRESS CONTROL BUTTONS AT THE SAME TIME, LOCATED ON BOTH SIDES OF THE STRETCHER, UNTIL THE DESIRED HEIGHT IS OBTAINED. (FIGURE 4)

NOTE: CONTROL BUTTONS MAY BE LOCATED AT THE FOOT END OF YOUR UNIT.

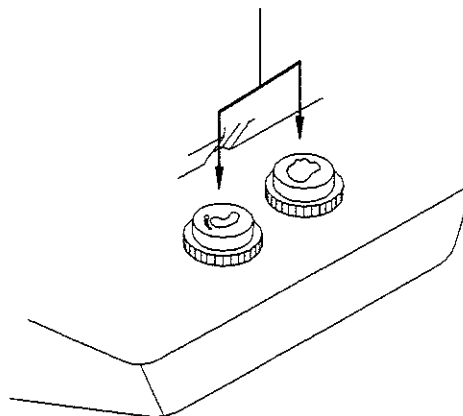


FIGURE 4

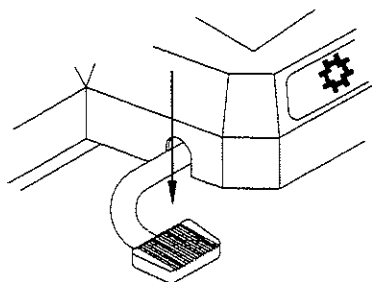
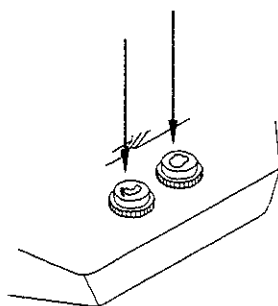


FIGURE 5

TRENDELENBURG ADJUSTMENT

TO POSITION LITTER TOP INTO TRENDLENBURG OR REVERSE TRENDLENBURG, PRESS EITHER HEAD OR FOOT CONTROL BUTTON, AND ELEVATE TO DESIRED HEIGHT. (FIGURE 5)

OR ELEVATE LITTER TOP TO FULL HEIGHT AND PRESS EITHER HEAD OR FOOT CONTROL BUTTON TO LOWER UNIT TO DESIRED POSITION.

NOTE: CONTROL BUTTONS MAY BE LOCATED AT THE FOOT END OF YOUR UNIT.

HEIGHT ADJUSTMENT—LOWERING—TRENDLENBURG OPERATION FOOT PEDAL CONTROL

HEIGHT ADJUSTMENT

TO ELEVATE LITTER TOP, PUMP LARGE FOOT PEDAL LOCATED ON BOTH SIDES OF THE STRETCHER, UNTIL DESIRED HEIGHT IS OBTAINED. USE SMOOTH FULL STOKES TO INSURE PATIENT COMFORT.
(FIGURE 3)

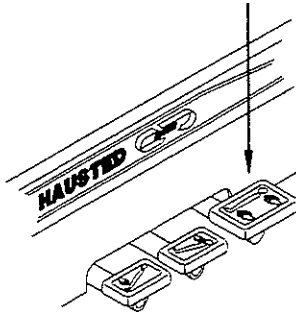


FIGURE 3

NOTE: A PUMP PEDAL MAY BE LOCATED AT THE FOOT END OF YOUR UNIT.

LOWERING LITTER TOP

TO LOWER LITTER TOP, PRESS DOWN ON SMALLER PEDALS AT THE SAME TIME, LOCATED ON BOTH SIDES OF THE STRETCHER, UNTIL THE DESIRED HEIGHT IS OBTAINED.
(FIGURE 4)

NOTE: SMALLER PEDALS MAY BE LOCATED AT THE FOOT END OF YOUR UNIT.

NOTE: DO NOT STAND ON PEDALS.

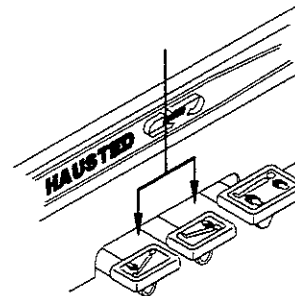


FIGURE 4

TRENDELENBURG ADJUSTMENT

TO POSITION LITTER TOP INTO TRENDLENBURG OR REVERSE TRENDLENBURG, PUMP LITTER TOP TO FULL HEIGHT, THEN PRESS EITHER HEAD OR FOOT END PEDALS TO THE DESIRED POSITION.
(FIGURE 5)

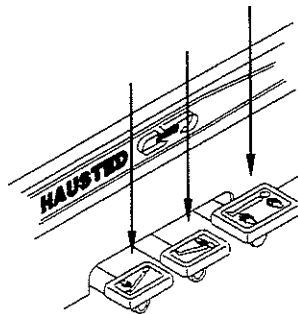
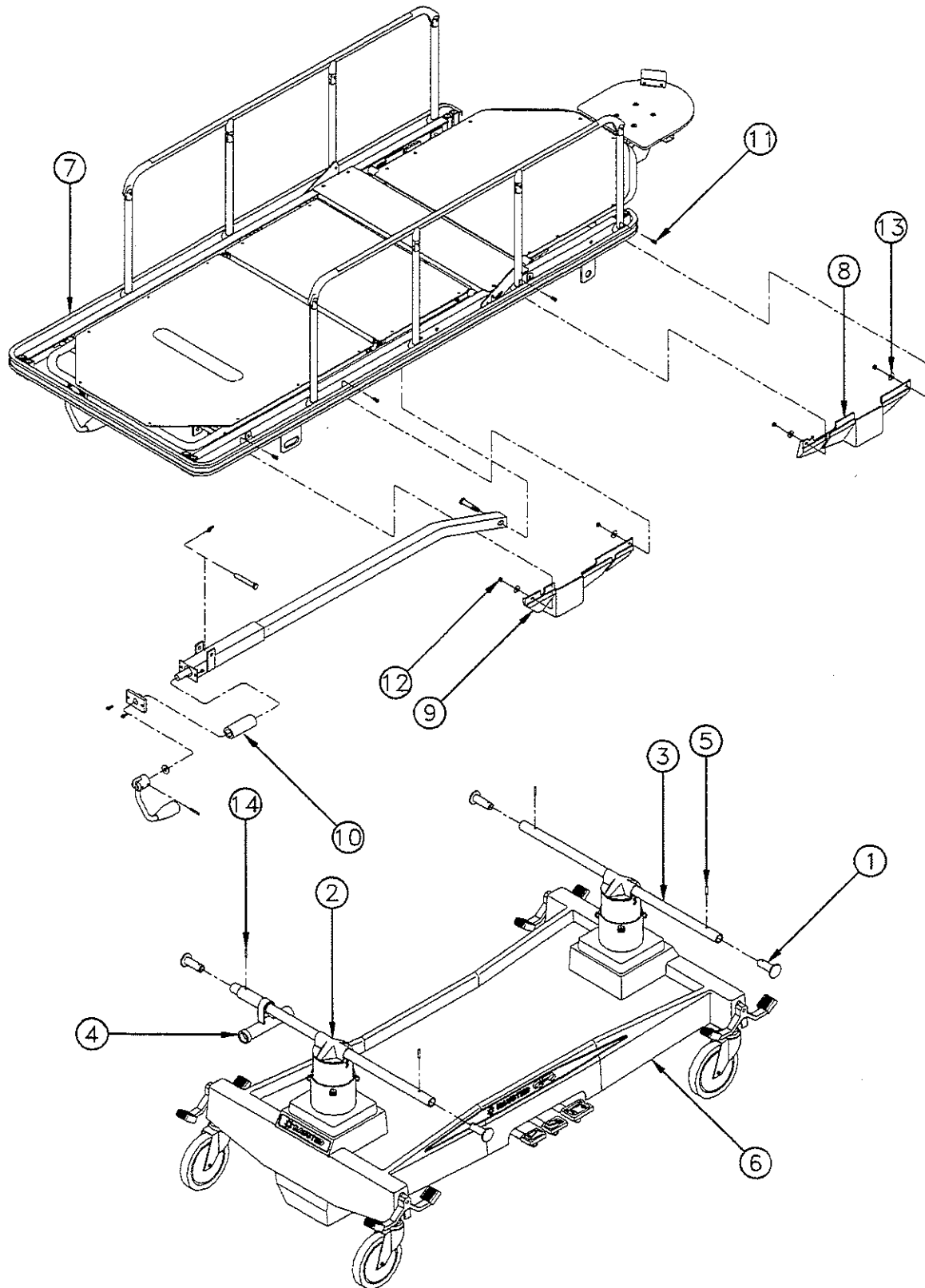


FIGURE 5

NOTE: PEDALS MAY BE LOCATED AT THE FOOT END OF YOUR UNIT.

578 SLO/SLW FINAL ASSEMBLY



DRAWING #578SLO SHOWN

578 SLO/SLW FINAL ASSEMBLY

INSTALLATION OF CRANK STOP TUBE

- STEP 1. REMOVE SPRING PIN FROM CRANK HANDLE
- STEP 2. REMOVE BEARING FROM SHAFT
- STEP 3. REMOVE BOLTS FROM BOTH SIDES OF BEARING PLATE AND REMOVE PLATE FROM SHAFT
- STEP 4. SLIP CRANK STOP TUBE OVER END OF SHAFT (CRANK SCREW)
- STEP 5. SLIP BEARING PLATE OVER SHAFT,ADD BOLTS AND NUTS, AND RE-TIGHTEN
- STEP 6. PLACE BEARING OVER SHAFT
- STEP 7. REINSTALL CRANK HANDLE USING SPRING PIN

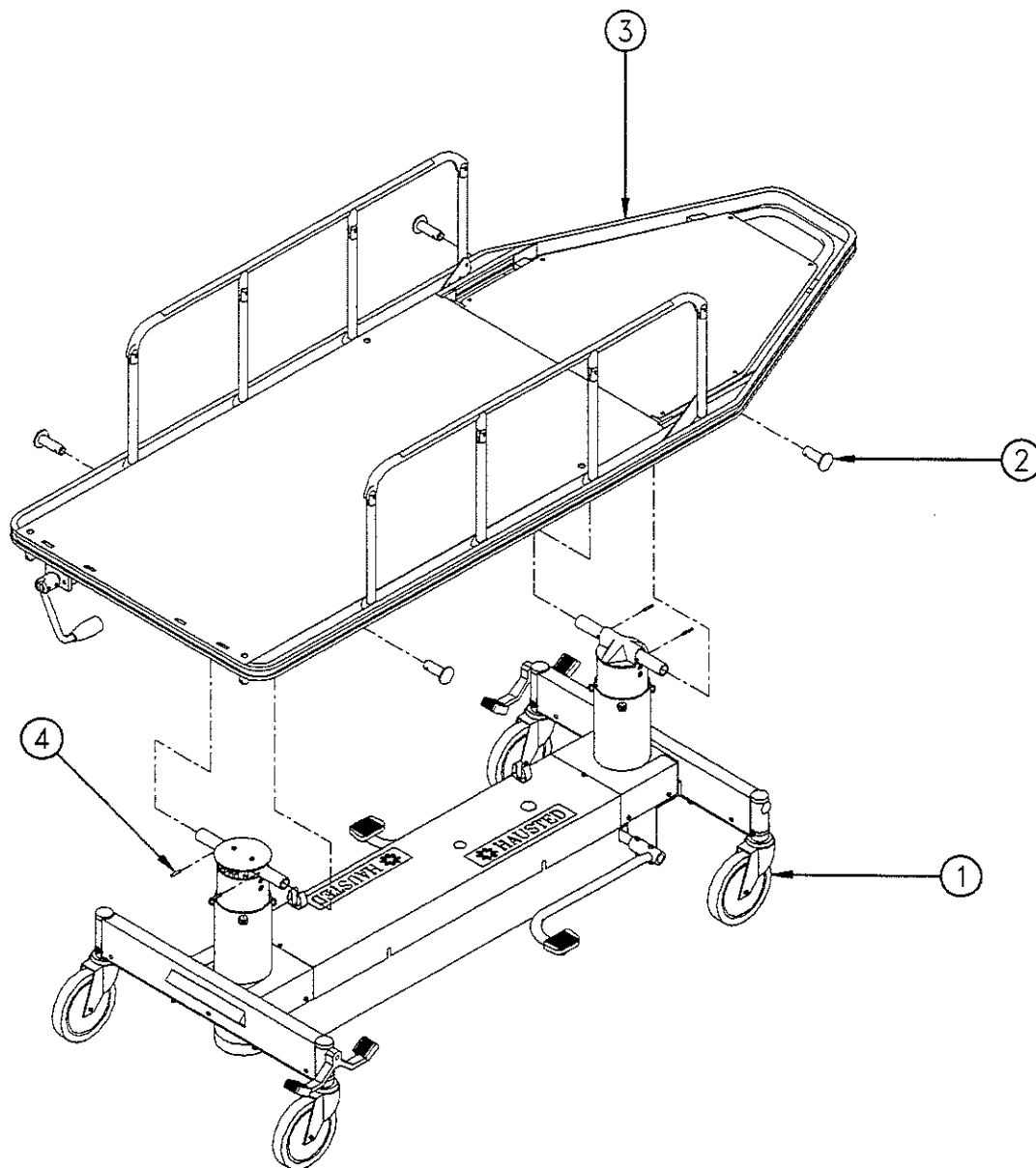
DRAWING #578SLO (SHOWN)

14	031119	.188 x 1.125 SPRING PIN	1
13	031364	.250 FLAT SAE WASHER	8
12	031055	.250-20 LOCKNUT	8
11	031325	.250-20 x .500 BUT HD SOC SCREW	8
10	067995	CRANK STOP TUBE	1
9	067708	SIDE SKIRT B	2
8	067707	SIDE SKIRT A	2
7	067654	578 SLO TOP ASSEMBLY	1
6	067639	578 BASE ASSEMBLY	1
5	031118	.188 x 1.000 SPRING PIN	3
4	065210	I.V. ROD STORAGE TUBE	1
3	065071	826 CROSS TUBE HANGER	2
2	062076	4.000" COLUMN CAP BLACK	2
1	062073	TOP RETAINING PLUG	4
ITEM	PART No.	DESCRIPTION	Qty

DRAWING #578SLW

14	031119	.188 x 1.125 SPRING PIN	1
13	031364	.250 FLAT SAE WASHER	8
12	031055	.250-20 LOCKNUT	8
11	031325	.250-20 x .500 BUT HD SOC SCREW	8
10	067995	CRANK STOP TUBE	1
9	067708	SIDE SKIRT B	2
8	067707	SIDE SKIRT A	2
7	068001	578 SLW TOP ASSEMBLY	1
6	067639	578 BASE ASSEMBLY	1
5	031118	.188 x 1.000 SPRING PIN	3
4	065210	I.V. ROD STORAGE TUBE	1
3	065072	826 EXTRA WIDE CROSS TUBE HANGER	2
2	062076	4" COLUMN CAP BLACK	2
1	062073	TOP RETAINING PLUG	4
ITEM	PART No.	DESCRIPTION	Qty

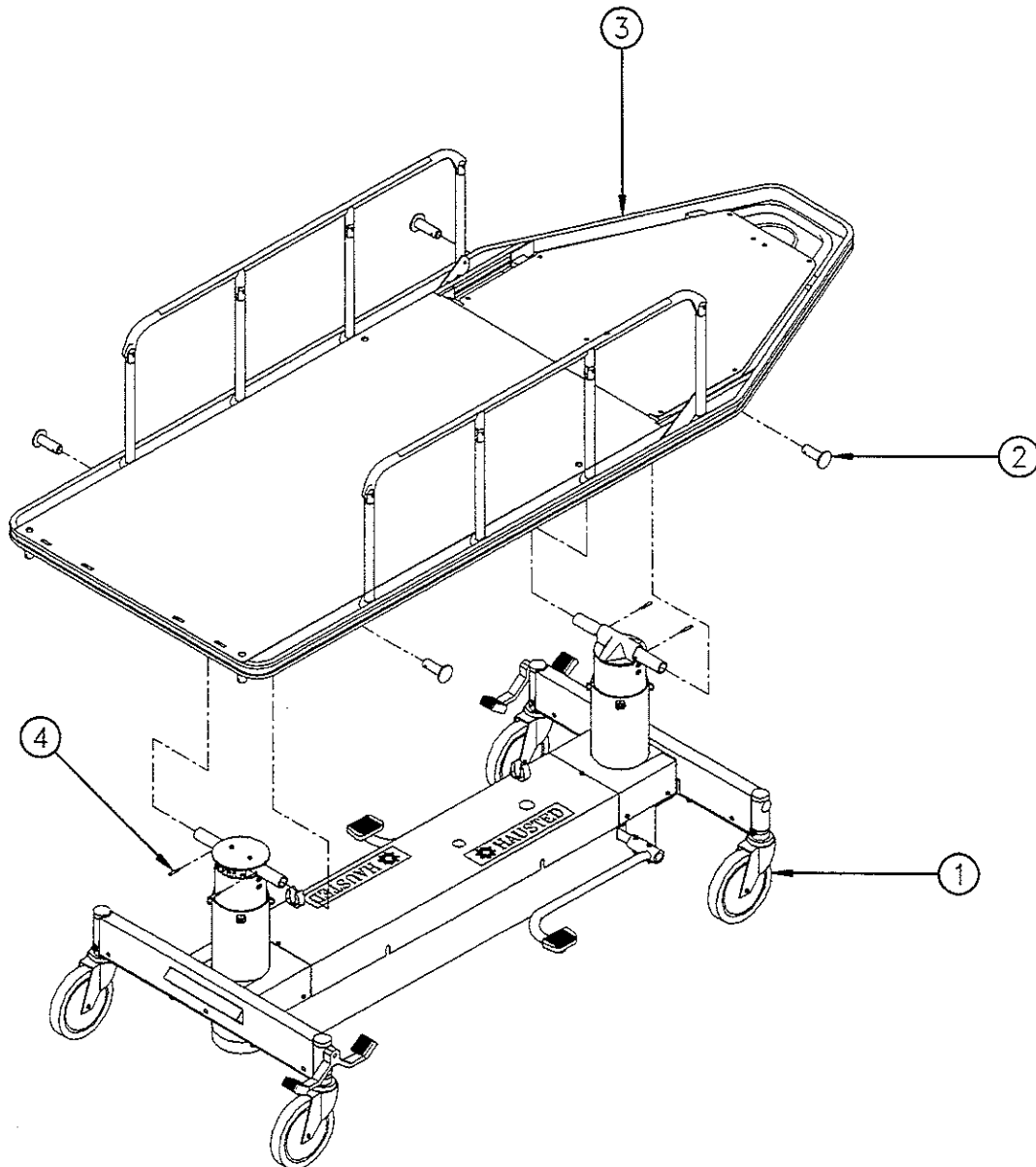
675 000 FINAL ASSEMBLY



DRAWING #675000 SHOWN

ITEM	PART No.	DESCRIPTION	Qty.
9	061097	GRAY RUBBER BUMPER	19Fl.
8	062608	CONTROL BUTTON LABEL - LEFT (N.S.)	1
7	062607	CONTROL BUTTON LABEL - RIGHT (N.S.)	1
6	063022	SERVICE LABEL (NOT SHOWN)	1
5	031457	UNIVERSAL SERIAL NUMBER LABEL (N.S.)	1
4	031118	.188 x 1.000 SPRING PIN	4
3	067500	675 000 TOP ASSEMBLY	1
2	062073	TOP RETAINING PLUG	4
1	065415	675 BASE ASSEMBLY	1
ITEM	PART No.	DESCRIPTION	Qty.

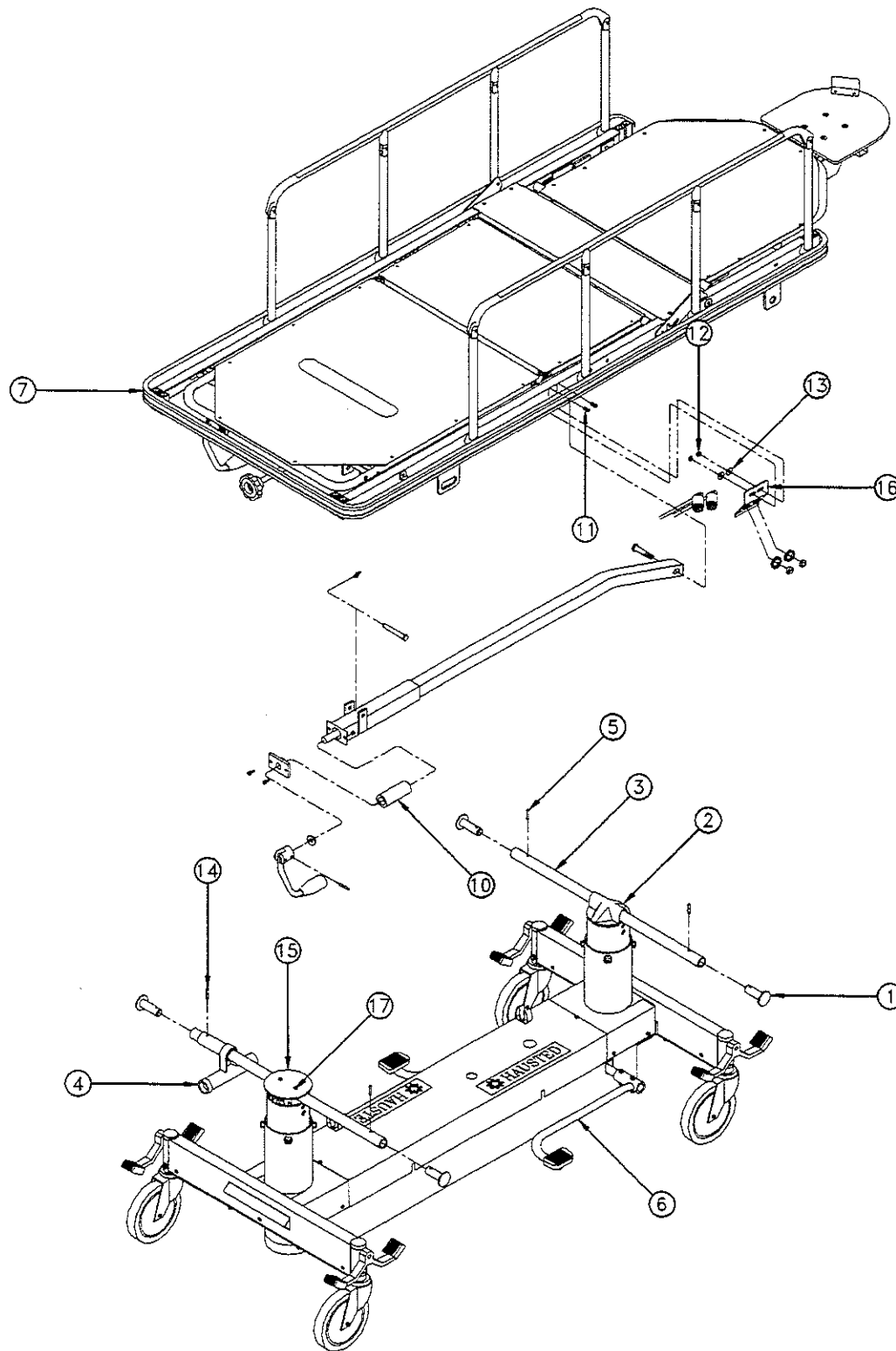
675 OMO FINAL ASSEMBLY



DRAWING #6750MO SHOWN

9	061097	GRAY RUBBER BUMPER	19Ft.
8	062608	CONTROL BUTTON LABEL - LEFT (N.S.)	1
7	062607	CONTROL BUTTON LABEL - RIGHT (N.S.)	1
6	063022	SERVICE LABEL (NOT SHOWN)	1
5	031457	UNIVERSAL SERIAL NUMBER LABEL (N.S.)	1
4	031118	.188 x 1.000 SPRING PIN	4
3	067537	675 OMO TOP ASSEMBLY	1
2	062073	TOP RETAINING PLUG	4
1	065415	675 BASE ASSEMBLY	1
ITEM PART No. DESCRIPTION			Qty

678/878 ALO FINAL ASSEMBLY



DRAWING #678ALO SHOWN

678/878 ALO FINAL ASSEMBLY

INSTALLATION OF CRANK STOP TUBE

- STEP 1. REMOVE SPRING PIN FROM CRANK HANDLE
- STEP 2. REMOVE BEARING FROM SHAFT
- STEP 3. REMOVE BOLTS FROM BOTH SIDES OF BEARING PLATE AND REMOVE PLATE FROM SHAFT
- STEP 4. SLIP CRANK STOP TUBE OVER END OF SHAFT (CRANK SCREW)
- STEP 5. SLIP BEARING PLATE OVER SHAFT,ADD BOLTS AND NUTS, RE-TIGHTEN
- STEP 6. PLACE BEARING OVER SHAFT
- STEP 7. REINSTALL CRANK HANDLE USING SPRING PIN

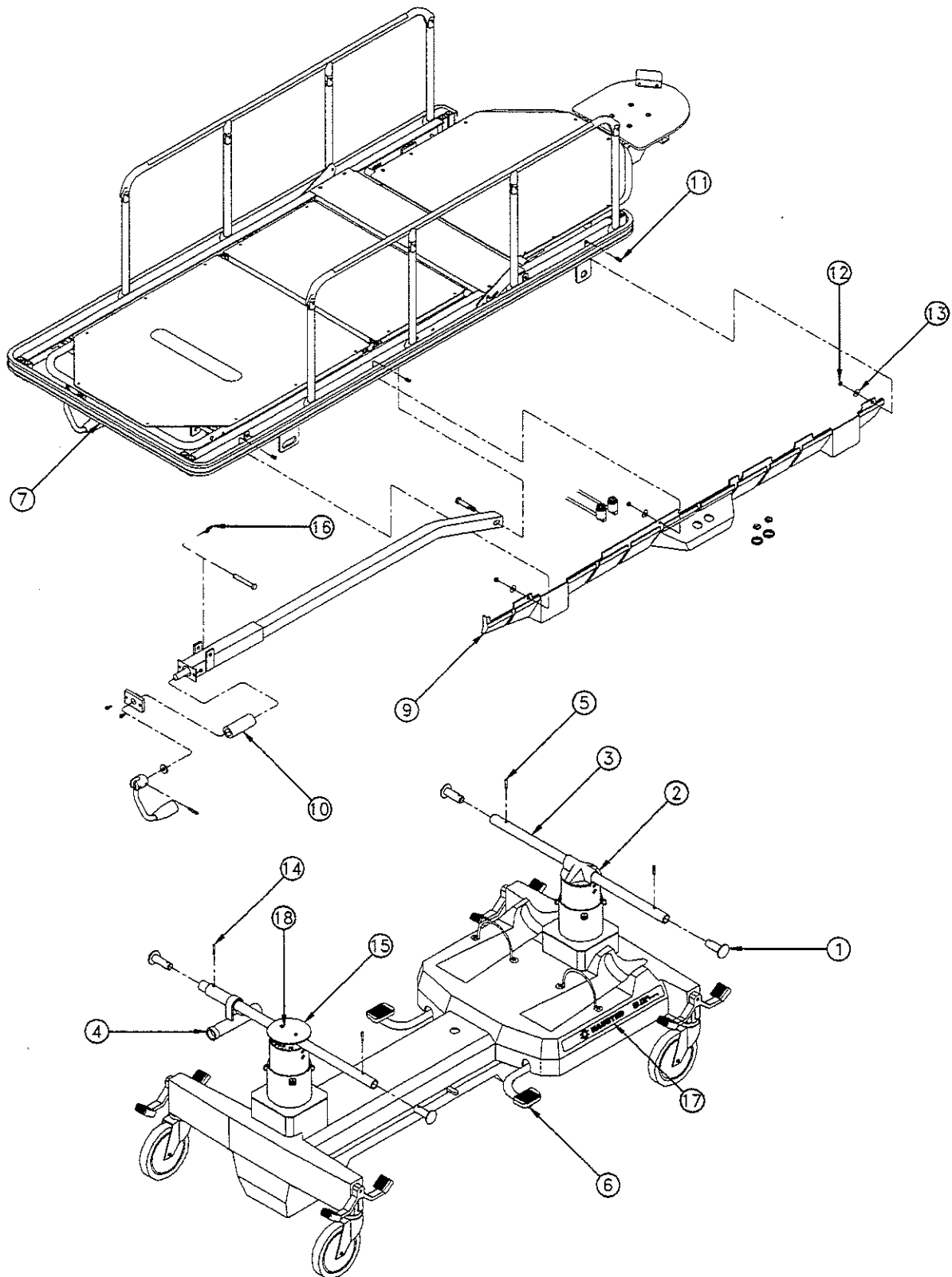
DRAWING #678ALO (SHOWN)

17	031416	SELF TAPPING SCREW TYPE A	2
16	062036	CONTROL BUTTON BRACKET	2
15	065613	CYLINDER COVER PLATE	1
14	031119	.188 x 1.125 SPRING PIN	1
13	031364	.250 FLAT SAE WASHER	8
12	031055	.250-20 LOCK NUT	4
11	031325	.250-20 x .500 BUT HD SOC SCREW	4
10	067995	CRANK STOP TUBE	1
9	031457	SERIAL NUMBER LABEL	1
8	000849	CABLE TIE	2
7	066277	AL TOP ASSEMBLY	1
6	065400	626 BASE ASSEMBLY	1
5	031118	.188 x 1.000 SPRING PIN	3
4	065210	I.V. ROD STORAGE TUBE	1
3	065071	826 CROSS TUBE HANGER	2
2	062076	4.00" COLUMN CAP BLACK	1
1	062073	TOP RETAINING PLUG	4
ITEM	PART No.	DESCRIPTION	Qty

DRAWING #878ALO

18	065140	878 SIDE SKIRT RIGHT	1
17	031416	SELF TAPPING SCREW TYPE A	2
16	065141	878 SIDE SKIRT LEFT	1
15	065613	CYLINDER COVER PLATE	1
14	031119	.188 x 1.125 SPRING PIN	1
13	031364	.250 FLAT SAE WASHER	6
12	031055	.250-20 LOCK NUT	3
11	031325	.250-20 x .500 BUT HD SOC SCREW	3
10	067995	CRANK STOP TUBE	1
9	031457	SERIAL NUMBER LABEL	1
8	000849	CABLE TIE	2
7	066279	AL TOP ASSEMBLY	1
6	065420	826 BASE ASSEMBLY	1
5	031118	.188 x 1.000 SPRING PIN	3
4	065210	I.V. ROD STORAGE TUBE	1
3	065071	826 CROSS TUBE HANGER	2
2	062076	4.00" COLUMN CAP BLACK	1
1	062073	TOP RETAINING PLUG	4
ITEM	PART No.	DESCRIPTION	Qty

678/878 SLO/SLW FINAL ASSEMBLY



DRAWING #878SLO

678/878 SLO/SLW FINAL ASSEMBLY

NOTE:

678 IS ONLY AVAILABLE IN SLO VERSION.

INSTALLATION OF CRANK STOP TUBE

- STEP 1. REMOVE SPRING PIN FROM CRANK HANDLE
- STEP 2. REMOVE BEARING FROM SHAFT
- STEP 3. REMOVE BOLTS FROM BOTH SIDES OF BEARING PLATE AND REMOVE PLATE FROM SHAFT
- STEP 4. SLIP CRANK STOP TUBE OVER END OF SHAFT (CRANK SCREW)
- STEP 5. SLIP BEARING PLATE OVER SHAFT,ADD BOLTS AND NUTS, RE-TIGHTEN
- STEP 6. PLACE BEARING OVER SHAFT
- STEP 7. REINSTALL CRANK HANDLE USING SPRING PIN

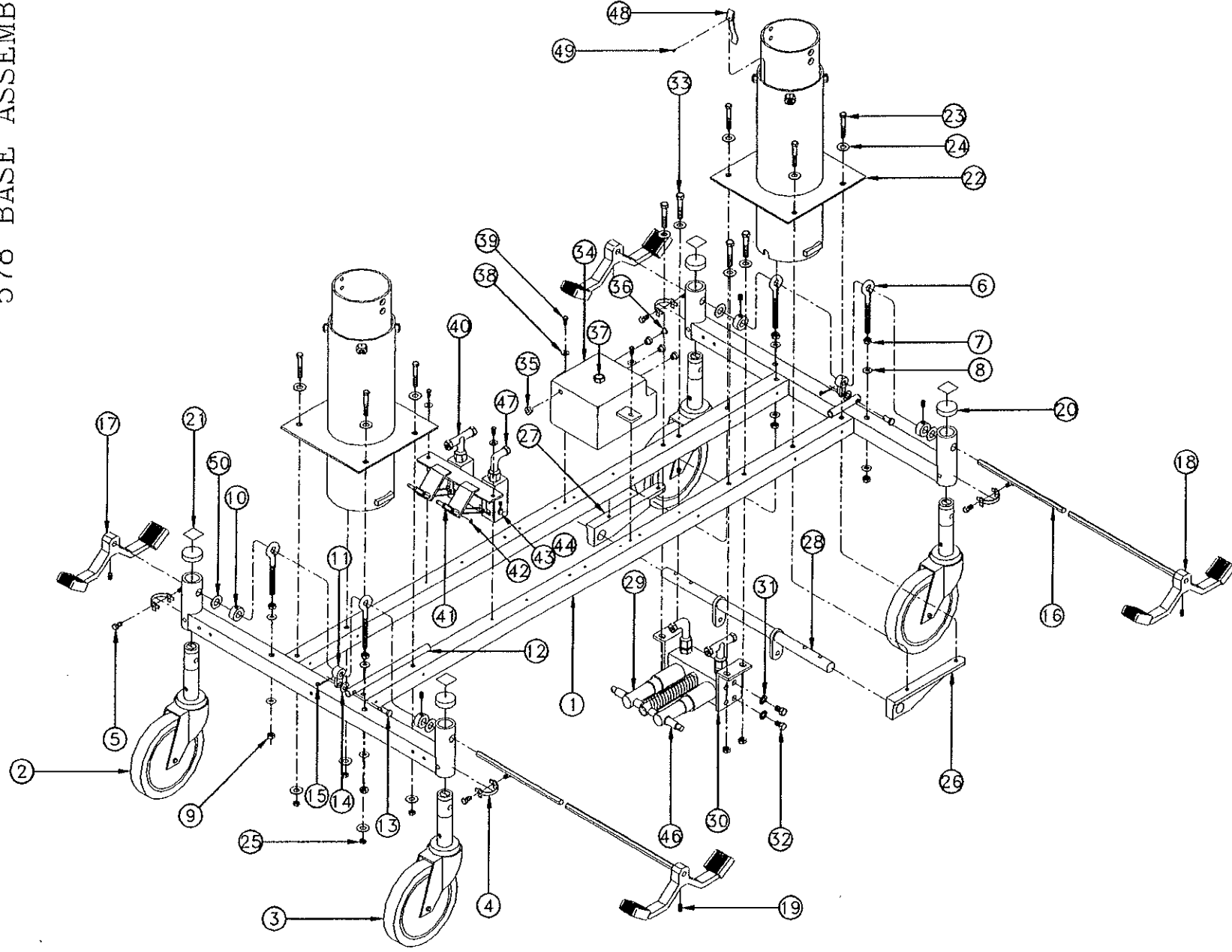
DRAWING #878SLO (SHOWN)

18	031416	SELF TAPPING SCREW TYPE A	4
17	065113	826 HAUSTED LABEL	1
16	065258	LOCKING COTTER PIN	2
15	065613	CYLINDER COVER PLATE	1
14	031119	.188 x 1.125 SPRING PIN	1
13	031364	.250 FLAT SAE WASHER	6
12	031055	.250-20 LOCKNUT	6
11	031325	.250-20 x .500 BUT HD SOC SCREW	6
10	067995	CRANK STOP TUBE	1
9	065140	878 SIDE SKIRT - RIGHT	1
8	065141	878 SIDE SKIRT - LEFT	1
7	066278	678/878 SLO TOP ASSEMBLY	1
6	065420	826 SIDE CONTROL BASE ASSEMBLY	1
5	031118	.188 x 1.000 SPRING PIN	3
4	065210	I.V. ROD STORAGE TUBE	1
3	065071	826 CROSS TUBE HANGER	2
2	062076	4.000" COLUMN CAP BLACK	1
1	062073	TOP RETAINING PLUG	4
ITEM	PART No.	DESCRIPTION	Qty

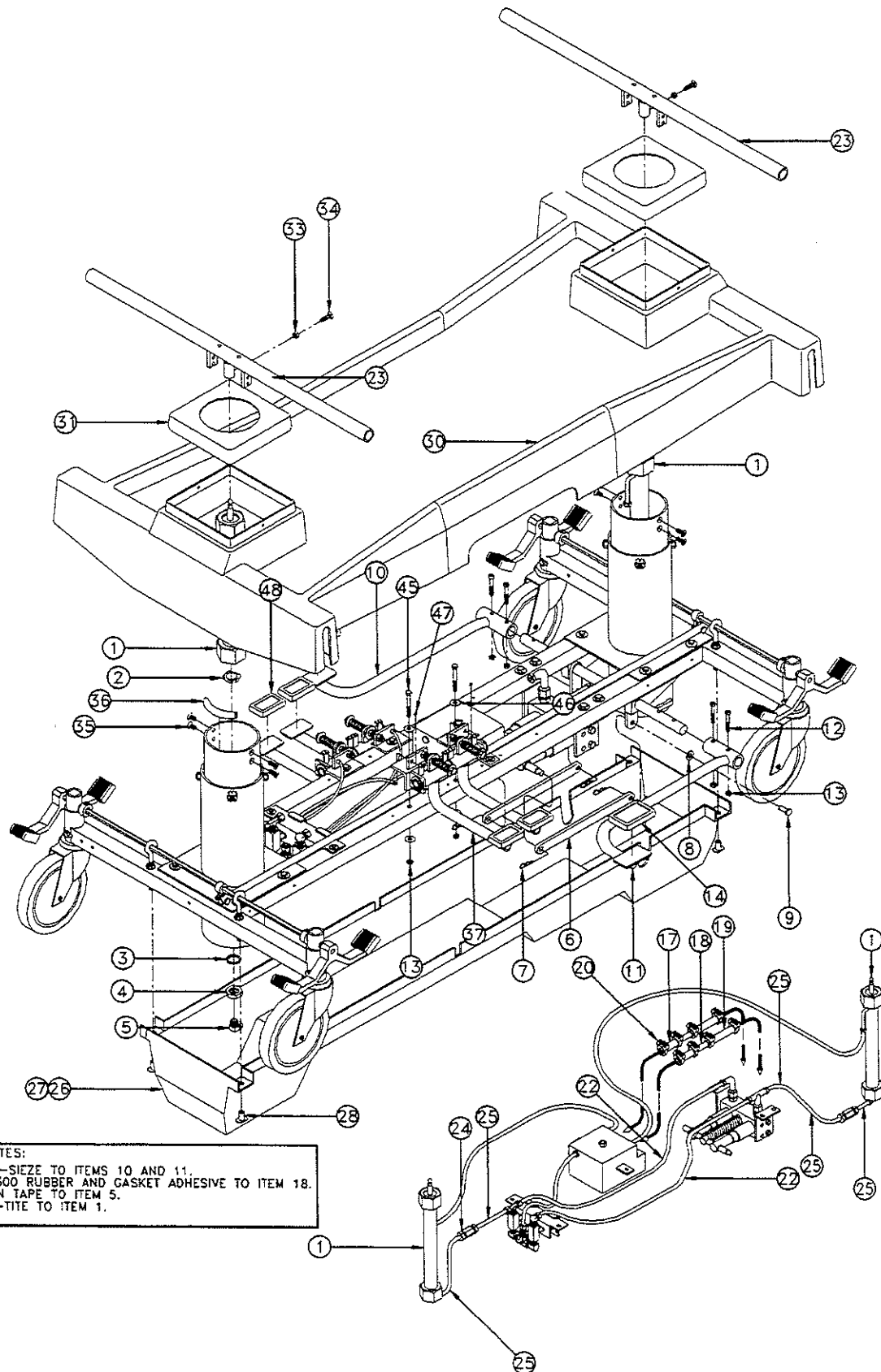
DRAWING #878SLW

18	031416	SELF TAPPING SCREW TYPE A	4
17	065113	826 HAUSTED LABEL	2
16	065258	LOCKING COTTER PIN	2
15	065613	CYLINDER COVER PLATE	1
14	031119	.188 x 1.125 SPRING PIN	1
13	031364	.250 FLAT SAE WASHER	6
12	031055	.250-20 LOCKNUT	6
11	031325	.250-20 x .500 BUT HD SOC SCREW	6
10	067995	CRANK STOP TUBE	1
9	065140	878 SIDE SKIRT - RIGHT	1
8	065141	878 SIDE SKIRT - LEFT	1
7	068019	878 SLW TOP ASSEMBLY	1
6	065420	826 SIDE CONTROL BASE ASSEMBLY	1
5	031118	.188 x 1.000 SPRING PIN	3
4	065210	I.V. ROD STORAGE TUBE	1
3	065072	826 EXTRA WIDE CROSS TUBE HANGER	2
2	062076	4.000" COLUMN CAP BLACK	1
1	062073	TOP RETAINING PLUG	4
ITEM	PART No.	DESCRIPTION	Qty

578 BASE ASSEMBLY



578 BASE ASSEMBLY



ASSEMBLY NOTES:

APPLY NEVER-SIEZE TO ITEMS 10 AND 11.
 APPLY 3M-1300 RUBBER AND GASKET ADHESIVE TO ITEM 18.
 APPLY TEFLON TAPE TO ITEM 5.
 APPLY VIBRA-TITE TO ITEM 1.

DRAWING #067654 SHEET 2 OF 2

578 BASE ASSEMBLY

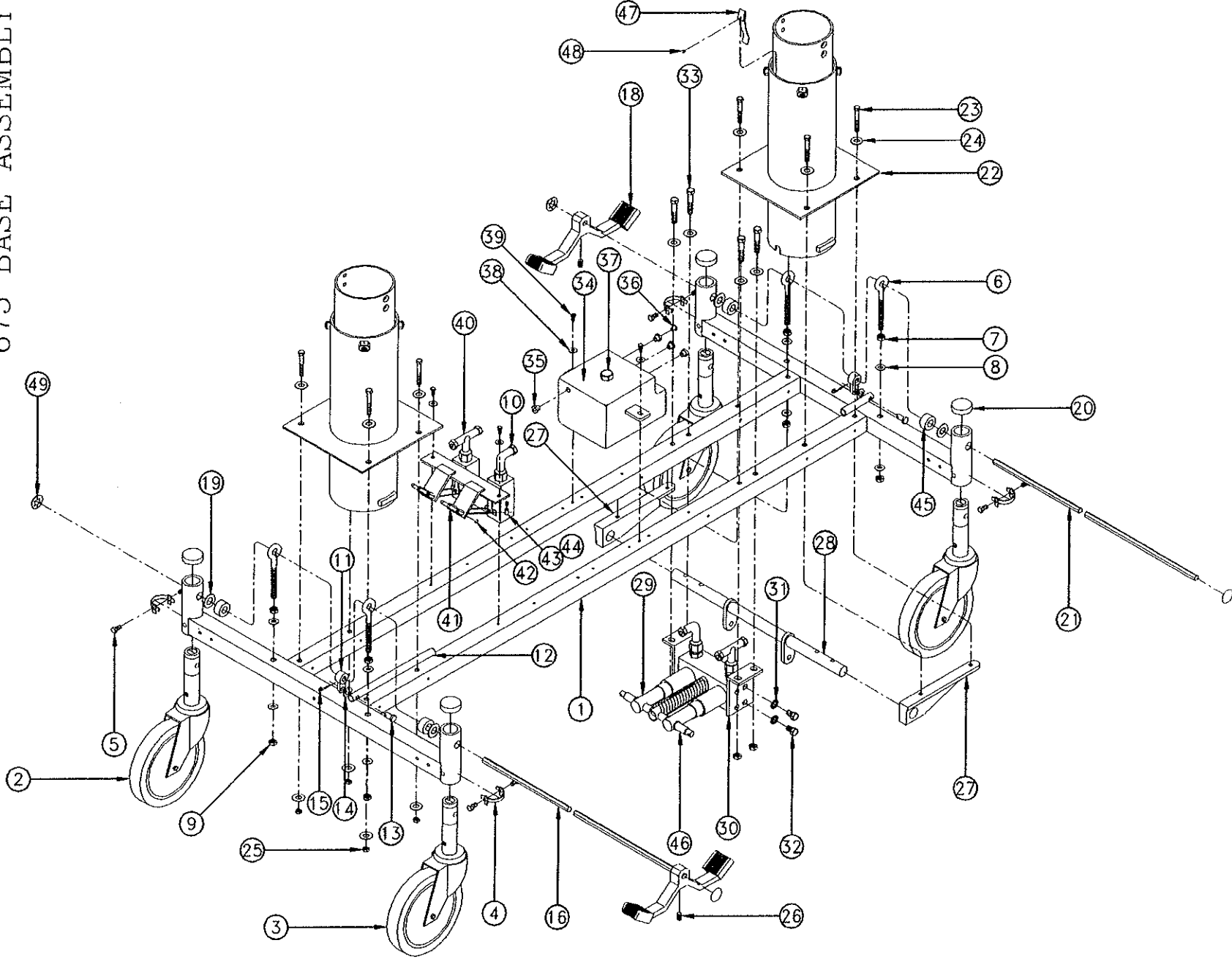
DRAWING #067654 SHEET 1 OF 2

50	055119	NYLON WASHER	4
49	031097	#6 x 1/4 SHEET METAL SCREW	1
48	051311	GROUNDING SPRING	1
47	052306	COMPRESSION ALIGN NUT	6
46	052275	LONG SPACER	2
45	052292	MALE CONNECTOR	1
44	052041	#10 - 32 x 1/4 SET SCREW	4
43	052044	DOORMAN WIRE STOP	4
42	062640	RETAINING RING	4
41	065094	CONTROL CABLE	4
40	062908	CONTROL VALVE ASSEMBLY	1
39	031416	#8 x 1/2 SELF TAPPING SCREW	4
38	031074	3/16 WASHER	4
37	052291	PLASTIC CAP SLEEVE	1
36	031379	.25 x .85 RIVET	1
35	062804	NULOX BUSHING	4
34	062930	BLOW MOLDED RESERVOIR	1
33	031334	5/16 - 18 x 2 HEX HEAD CAP SCREW	4
32	031009	5/16 - 18 x 1/2 HEX HEAD CAP SCREW	4
31	031092	5/16 SHAKEPROOF WASHER	4
30	054061	PUMP BASE SUPPORT	2
29	062906	PUMP ASSEMBLY	1
28	065033	HINGE ROD ASSEMBLY	1
27	052210	LEFT AXLE BEARING BRACKET	1
26	052209	RIGHT AXLE BEARING BRACKET	1
25	031055	1/4 - 20 LOCK NUT	4
24	031076	1/4 FLAT WASHER	12
23	031321	1/4 - 20 x 2 HEX HEAD CAP SCREW	8
22	065421	LOW HEIGHT COLUMN TUBE ASSEMBLY	2
21	061156	VELCRO PILE 1 x 1	4
20	062666	CASTER STEM CAP	4
19	031101	.250-20 x .500 KNURL POINT SET SCREW	4
18	066508	BRAKE PEDAL ASSEMBLY - RIGHT	2
17	066507	BRAKE PEDAL ASSEMBLY - LEFT	2
16	065056	HEX BRAKE ROD	2
15	031466	COTTER PIN	2
14	031081	5/16 SHIM WASHER	2
13	062686	LINK PIN	2
12	062690	CROSS LINK TUBE	1
11	062684	CAM LEVER	2
10	011422	WORM COLLAR	4
9	031057	5/16 - 18 LOCK-NUT	8
8	031080	5/16 WASHER	12
7	031058	5/16 - 18 FREE THREAD HEX NUT	4
6	065041	5/16 - 18 EYE BOLT	4
5	062685	M8 x 1.25 x 12 HEX HEAD SCREW	8
4	062659	CASTER BOLT LOCK PLATE	4
3	062671	TENTE CASTER - SWIVEL	1
2	062672	TENTE CASTER - BRAKE	3
1	065035	BASE FRAME ASSEMBLY	1
ITEM	PART No.	DESCRIPTION	Qty

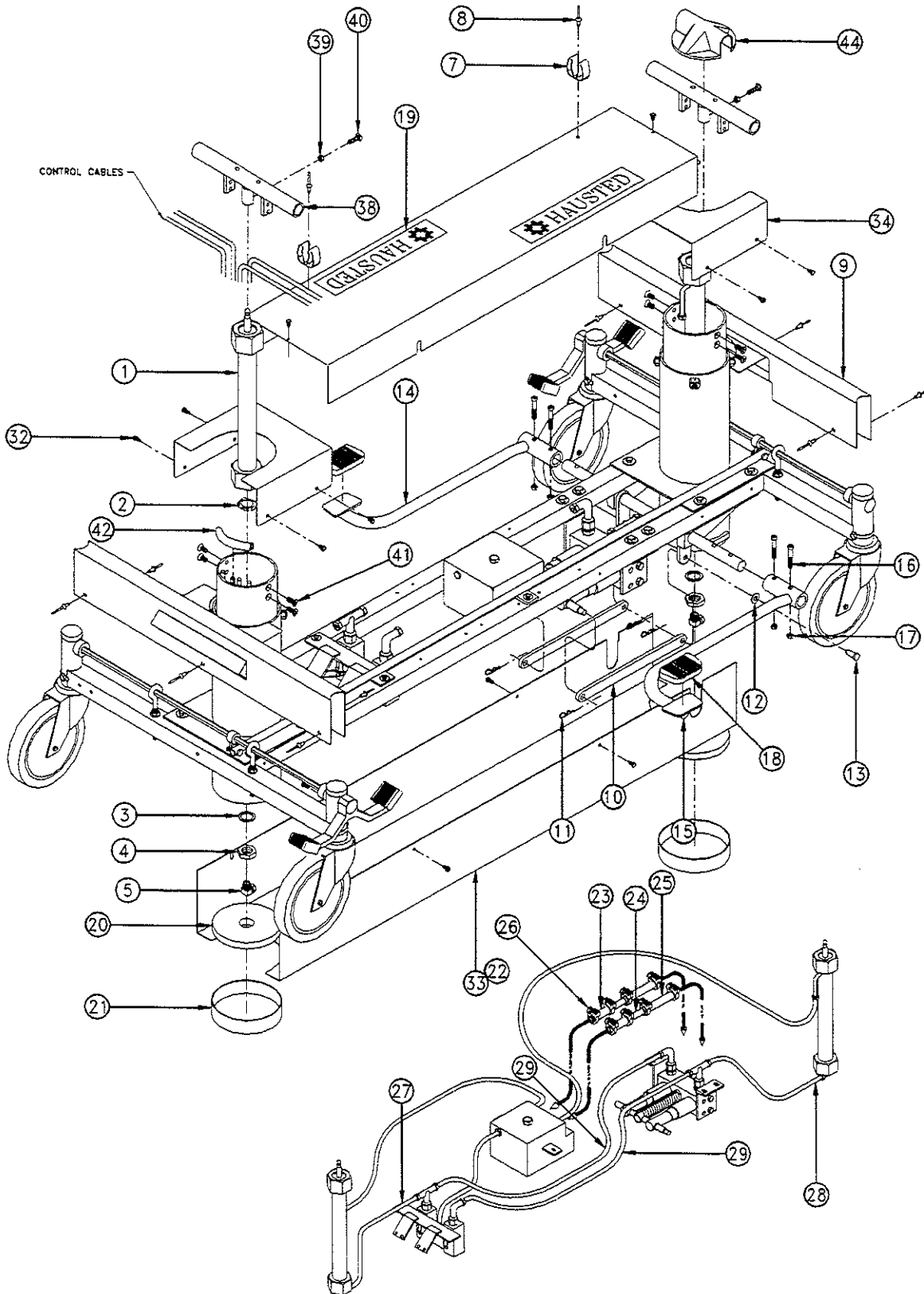
DRAWING #067654 SHEET 2 OF 2

48	066196	RELEASE PEDAL PAD	4
47	062641	RETAINING RING	4
46	031076	.250 FLAT WASHER	8
45	031321	.250-20 x 2.000 HEX HD. CAP SCREW	4
42	062931	STOP WASHER	2
41	065403	CABLE TIE	1
40	065088	1.000 x 2.625 VELCRO HOOK	2
39	061155	1.000 x 1.000 VELCRO HOOK	4
38	040910	COCHEM #74 HYDRAULIC OIL	
		PARTS NEEDED BUT NOT SHOWN	
37	067675	RELEASE PEDAL ASSEMBLY	2
36	065093	TRIM LOCK FOR 5.00" COLUMN	1
35	031417	.250-20 x .750 FLAT HD. SCREW	4
34	031342	.250-20 x .750 SQ. HD. SET SCREW	2
33	031054	.250-20 FREE THREAD HEX NUT	2
32			
31	067658	522 VINYL COLUMN COVER	2
30	067678	562 BASE COVER	1
29	031325	.250-20 x .500 BUT SOC HD CAP SCW	4
28	067666	522 BOTTOM COVER STANDOFF	4
27	065014	826 BOTTOM COVER	1
26	065114	826 BOTTOM COVER FOAM	2
25	062963	PUMP TO CYLINDER HOSE	4
24	062921	BRASS PRESSURE FILTER	2
23	065071	826 CROSSTUBE HANGER	2
22	052364	CYL. TO CONT'L VALVE HOSE 27.5"	2
21			
20	052036	HOSE CLAMP	8
19	054141	FILTER TO PUMP HOSE	2
18	062920	INLET NON-PRESSURE FILTER	2
17	052034	FILTER TO RESERVOIR HOSE	2
16			
15	031420	#10-24 x .750 SELF TAPPING SCEW	2
14	066197	PUMP PEDAL PAD	2
13	031055	.250-20 LOCK NUT	8
12	031469	.250-20 x 1.500 SOC. HD. CAP SCREW	4
11	067677	PUMP PEDAL ASSEMBLY - RIGHT	1
10	067676	PUMP PEDAL ASSEMBLY - LEFT	1
9	054065	CLEVIS PIN	2
8	031081	.313 SHIM WASHER	2
7	031375	No. 13 HITCH PIN	4
6	065044	SHORT PUMP LINK	2
5	052300	MALE ELBOW	2
4	062736	CYLINDER JAM NUT	2
3	031503	WAVE SPRING WASHER	2
2	031501	FINGER SPRING WASHER	2
1	065087	FOOT END CYLINDER ASSEMBLY	2
ITEM	PART No.	DESCRIPTION	Qty

675 BASE ASSEMBLY



675 BASE ASSEMBLY



DRAWING #065415 SHEET 2 OF 2

675 BASE ASSEMBLY

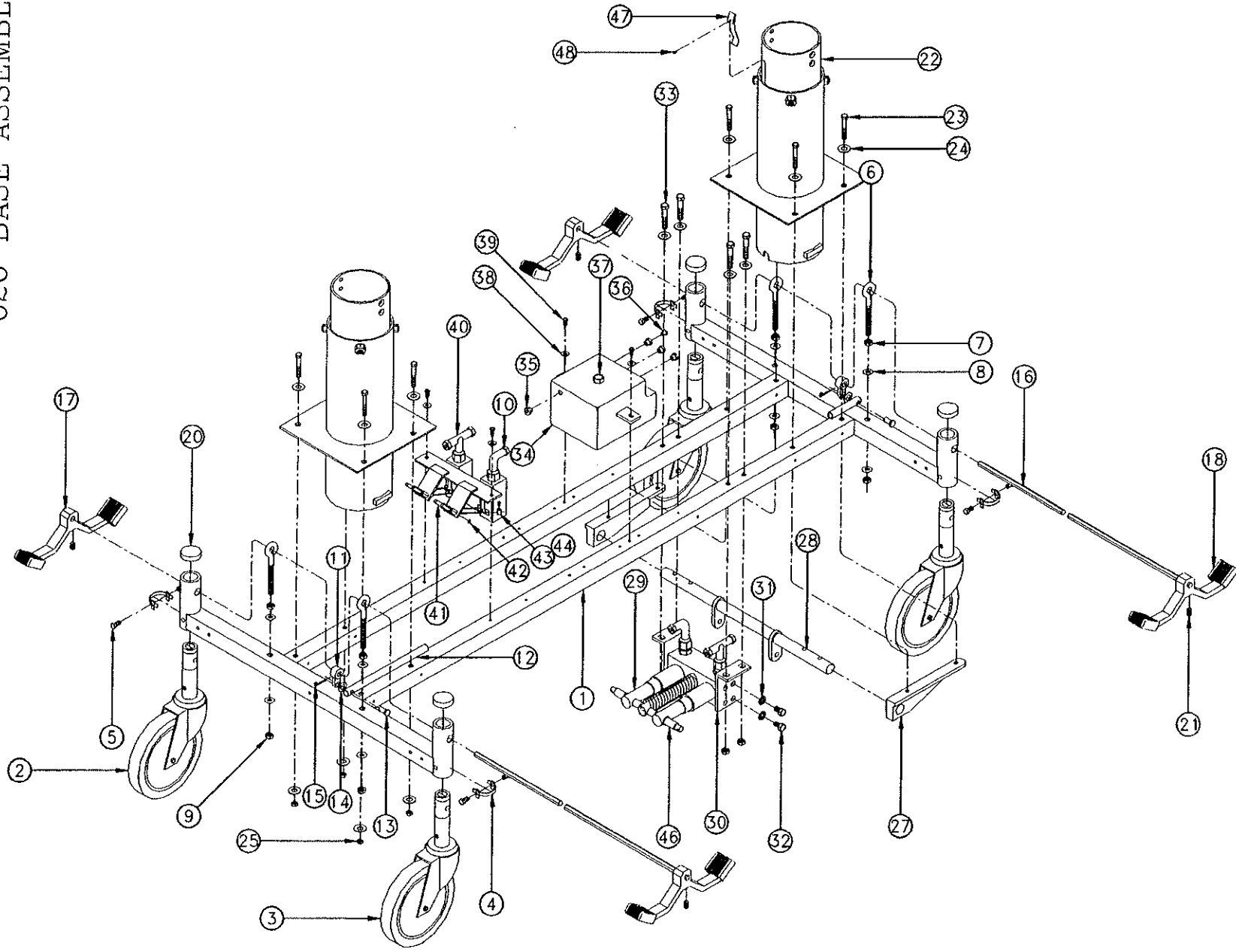
DRAWING #065415 SHEET 1 OF 2

48	031097	#6 x .250 SHEET METAL SCREW	1
47	051311	GROUNDING SPRING	1
46	052275	LONG SPACER	2
45	011422	CRANK SHAFT WORM COLLAR	4
44	052041	#10-32 x .250 CUP PT SOC SET SCREW	4
43	052044	DORMAN WIRE STOP #100-013	4
42	062640	CABLE CLIP	4
41	065094	CONTROL CABLE	4
40	062908	CONTROL VALVE ASSEMBLY	1
39	031416	#8-32 x .500 SELF TAPPING SCREW	4
38	031074	.188 SAE FLAT WASHER	4
37	066931	.250" NPF BREATHER VENT	1
36	031379	.250 x .625 TUBULAR RIVET	1
35	062804	NULOX BUSHING	4
34	062930	BLOW MOLDED RESERVOIR	1
33	031334	.313-18 x 2.000 HEX HD CAP SCREW	4
32	031009	.313-18 x .500 HEX HD CAP SCREW	4
31	031092	.313 SHAKEPROOF WASHER	4
30	054061	PUMP BASE SUPPORT	2
29	062906	SIDE CONTROL PUMP ASSEMBLY	1
28	065033	HINGE ROD ASSEMBLY	1
27	052210	AXLE BEARING BRACKET	2
26	031101	.250-20 x .500 SET SCREW	2
25	031055	.250-20 LOCK NUT	4
24	031076	.250 USS FLAT WASHER - PLATED	12
23	031321	.250-20 x 2.000 HEX HD CAP SCREW	8
22	062733	COLUMN TUBE ASSEMBLY - UNICARE	2
21	072640	HEX BRAKE ROD - HD END	1
20	062666	CASTER STEM CAP	4
19	055119	.500 FLAT NYLON WASHER	4
18	066507	LEFT BRAKE PEDAL ASSEMBLY	1
17	066508	RIGHT BRAKE PEDAL ASSEMBLY	1
16	065056	HEX BRAKE ROD	1
15	031466	COTTER PIN	2
14	031081	.500 O.D. x .313 I.D. SHIM WASHER	2
13	062686	LINK PIN	2
12	062690	CROSS LINK TUBE	1
11	062684	SHORT CAM LEVER	2
10	052306	COMPRESSION ALIGN NUT	6
9	031057	.313-18 LOCK NUT	8
8	031080	.313 FLAT WASHER	12
7	031058	.313-18 FREE THREAD HEX NUT	4
6	065041	.313-18 EYE BOLT - 826	4
5	062685	M8 x 1.25 x 12.00 HEX HD. CAP SCREW	8
4	062659	CASTER BOLT LOCK PLATE	4
3	062671	TENTE CASTER - SWIVEL LOCK & BRAKE	1
2	062672	TENTE CASTER - BRAKE	3
1	065035	BASE FRAME WELDMENT - 826	1
ITEM	PART No.	DESCRIPTION	Qty.

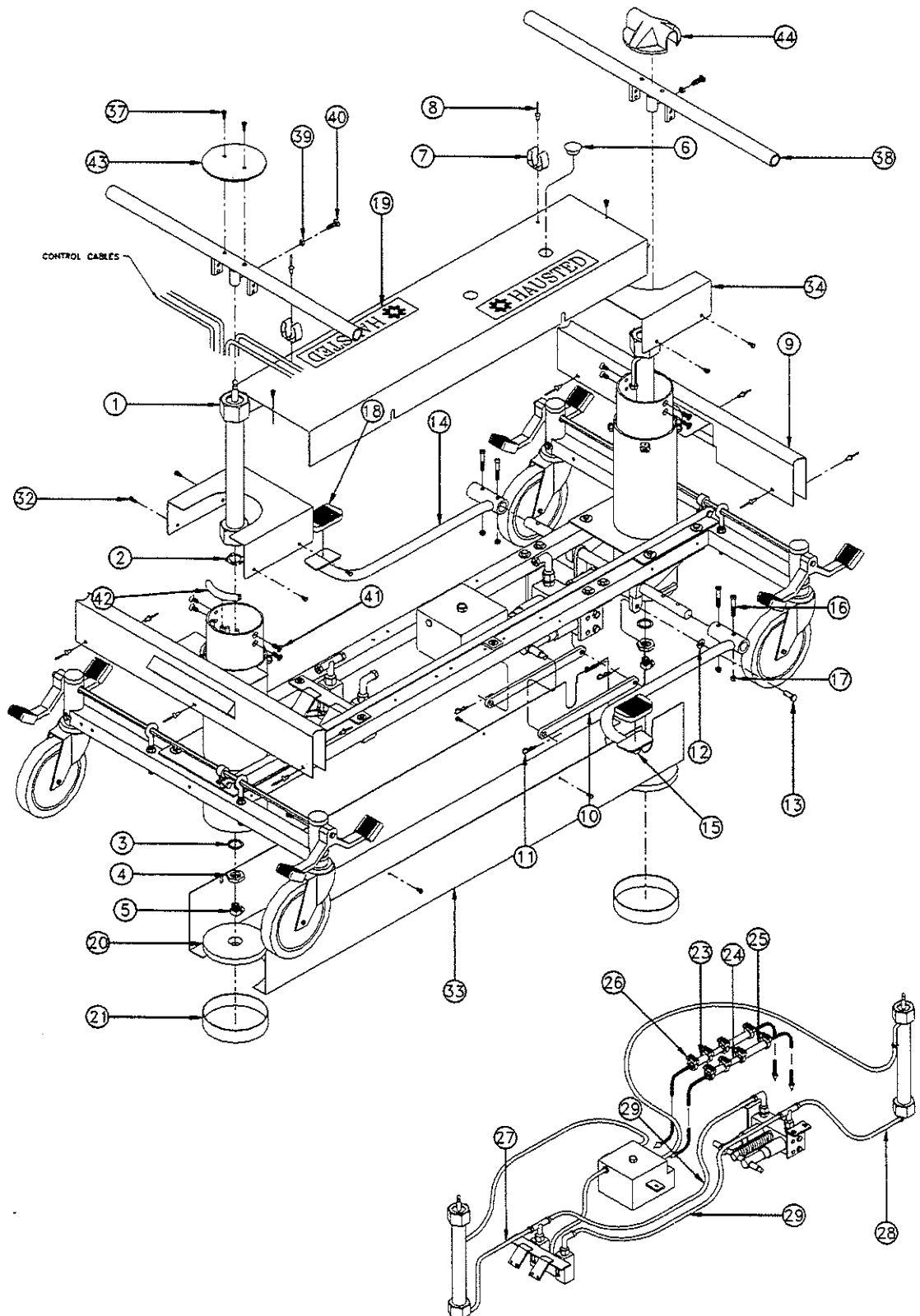
DRAWING #065415 SHEET 2 OF 2

52	062743	FOOT END CONTROL BUTTON	2
51	062742	HEAD END CONTROL BUTTON	2
50	065403	CABLE TIE	1
49	062815	SIDE BASKETS - CHROME	2
48	062941	SIDE BASKET HANGER	4
47	040910	COCHEM #74 HYDRAULIC OIL	
		PARTS NEEDED BUT NOT SHOWN	
46	062814	TOP COVER	1
45			
44	062076	4.000" BLACK COLUMN CAP	1
43			
42	065093	COLUMN TUBE TRIM-LOK	1
41	031417	.250-20 x .750 FLAT HD. SCREW	8
40	031342	.250-20 x .750 SQ. HD. SET SCREW	2
39	031054	.250-20 FREE THREAD HEX NUT	2
38	062902	UNICARE II CROSSTUBE HANGER	2
37			
36			
35			
34	062809	HEAD END COVER	2
33	062807	BOTTOM COVER	1
32	031416	#8 x .500 SELF TAPPING SCREW	14
31			
30			
29	067227	.250" x 21.750" HOSE	2
28	062695	.250" x 12.000" HOSE	1
27	052809	.250" x 16.000" HOSE	1
26	052036	HOSE CLAMP	8
25	054141	.375" x 8.625" HOSE	2
24	062920	INLET NON-PRESSURE FILTER	2
23	052034	.375" x 7.000" HOSE	2
22	054089	SHEET METAL COVER FOAM	1
21	062759	CYLINDER VINYL CAP - 4.250"	2
20	051097	POLY FOAM	2
19	062070	HAUSTED LABEL	2
18	061164	PUMP PEDAL PAD	2
17	031055	.250-20 LOCK NUT	8
16	031469	.250-20 x 1.500 SOC. HD. CAP SCREW	4
15	065401	PUMP PEDAL ASSEMBLY - RIGHT	1
14	065402	PUMP PEDAL ASSEMBLY - LEFT	1
13	054065	CLEVIS PIN	2
12	031081	.500 O.D. x .313 I.D. SHIM WASHER	2
11	031375	No. 13 HITCH PIN	4
10	065044	SHORT PUMP LINK	2
9	062810	END COVER ASSEMBLY	2
8	031184	CHERRY RIVET BSP-62	12
7	062080	BROOM CLIP	2
6			
5	052300	MALE ELBOW	2
4	062736	CYLINDER JAM NUT	2
3	031503	WAVE SPRING WASHER	2
2	031501	FINGER SPRING WASHER	2
1	065087	CYLINDER ASSEMBLY - FT. END	2
ITEM	PART No.	DESCRIPTION	Qty.

626 BASE ASSEMBLY



626 BASE ASSEMBLY



DRAWING #065400 SHEET 2 OF 2

626 BASE ASSEMBLY

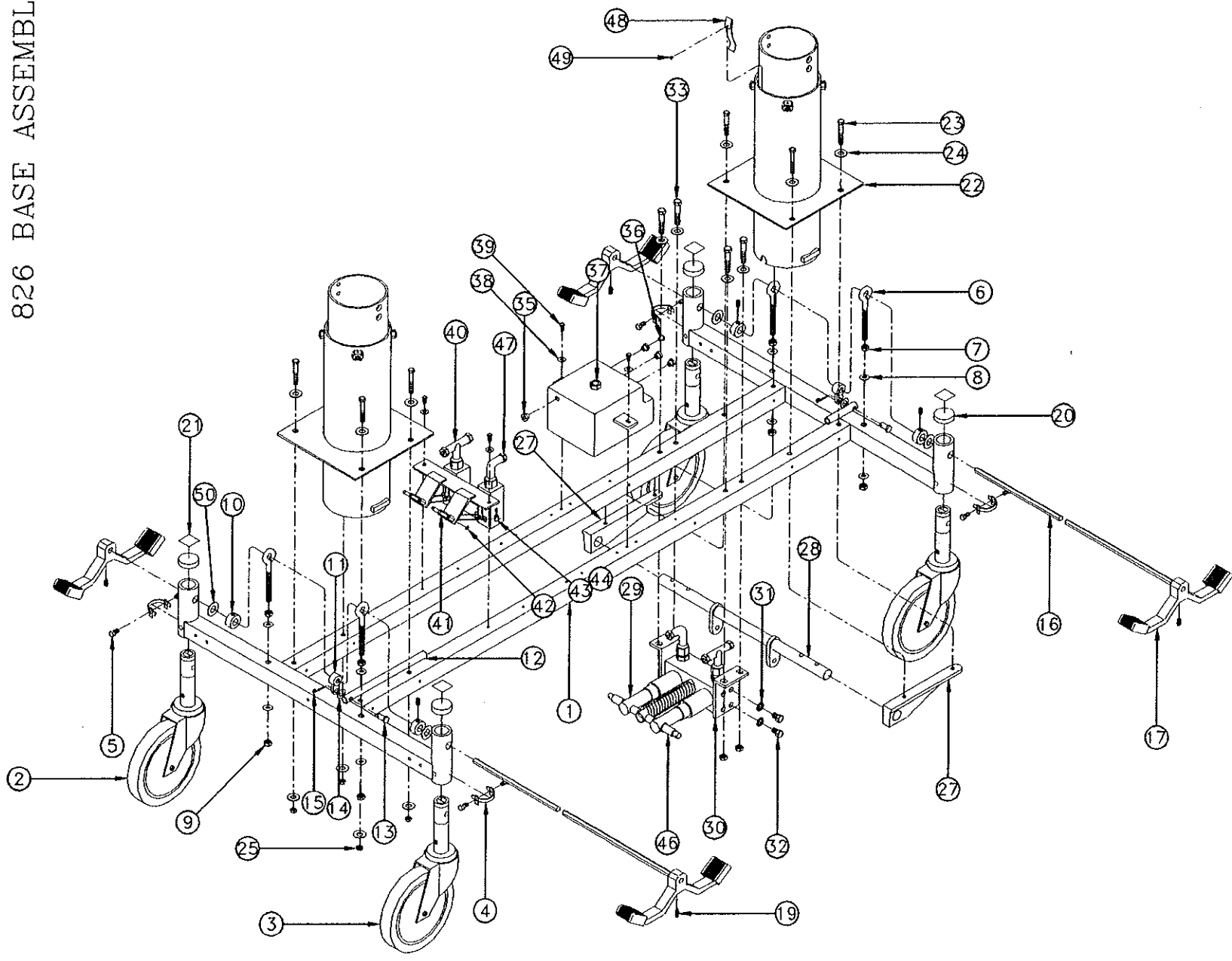
DRAWING #065400 SHEET 1 OF 2

48	031097	#6 x .250 SHEET METAL SCREW	1
47	051311	GROUNDING SPRING	1
46	052275	LONG SPACER	2
45			
44	052041	#10-32 x .250 CUP PT. SET SCREW	2
43	052044	DORMAN WIRE STOP	2
42	062640	CABLE CLIP	2
41	065094	CONTROL CABLES	2
40	062908	CONTROL VAVLE ASSEMBLY	1
39	031416	#8 x .500 SELF TAPPING SCREW	4
38	031074	.500 O.D. x .188 I.D. FLAT WASHER	4
37	066931	.250" NPF VENT BREATHER	1
36	031379	.250 x .850 RIVET	1
35	062804	NYLOX BUSHING	4
34	062930	BLOW MOLDED RESERVOIR	1
33	031334	.313-18 x 2.000 HEX HD CAP SCREW	4
32	031009	.313-18 x .500 HEX HD CAP SCREW	4
31	031092	.313 INTERNAL TOOTH LOCK WASHER	4
30	054061	PUMP BASE SUPPORT	2
29	062906	PUMP ASSEMBLY	1
28	065033	HINGE ROD ASSEMBLY	1
27	052210	AXLE BEARING BRACKET	2
26			
25	031055	.250-20 LOCK NUT	4
24	031076	.250 USS FLAT WASHER	12
23	031321	.250-20 x 2.000 HEX HD CAP SCREW	8
22	065421	LOW HEIGHT COLUMN TUBE ASSEMBLY	2
21	031101	.250-20 KNURL PT. SOC SET SCREW	4
20	062666	CASTER STEM CAP	4
19			
18	066508	RIGHT BRAKE PEDAL ASSEMBLY	2
17	066507	LEFT BRAKE PEDAL ASSEMBLY	2
16	065056	HEX BRAKE ROD	2
15	031466	COTTER PIN	2
14	031081	.500 O.D. x .313 I.D. SHIMM WASHER	2
13	062686	LINK PIN	2
12	062690	CROSS LINK TUBE	1
11	062684	SHORT CAM LEVER	2
10	052306	COMPRESSION ALIGN NUT	6
9	031057	.313-18 PREVAILIN LOCK NUT	8
8	031080	.875 O.D. x .313 I.D. FLAT WASHER	12
7	031058	.313-18 FREE THREAD HEX NUT	4
6	065041	.313-18 EYE BOLT 826	4
5	062685	M8 x 1.25 x 12.00 HEX HD CAP SCREW	8
4	062659	CASTER BOLT LOCK PLATE	4
3	062671	TENTE CASTER - SWIVEL LOCK & BRAKE	1
2	062672	TENTE CASTER - BRAKE	3
1	065035	826 BASE FRAME ASSEMBLY	1
ITEM	PARTNO.	DESCRIPTION	QTY

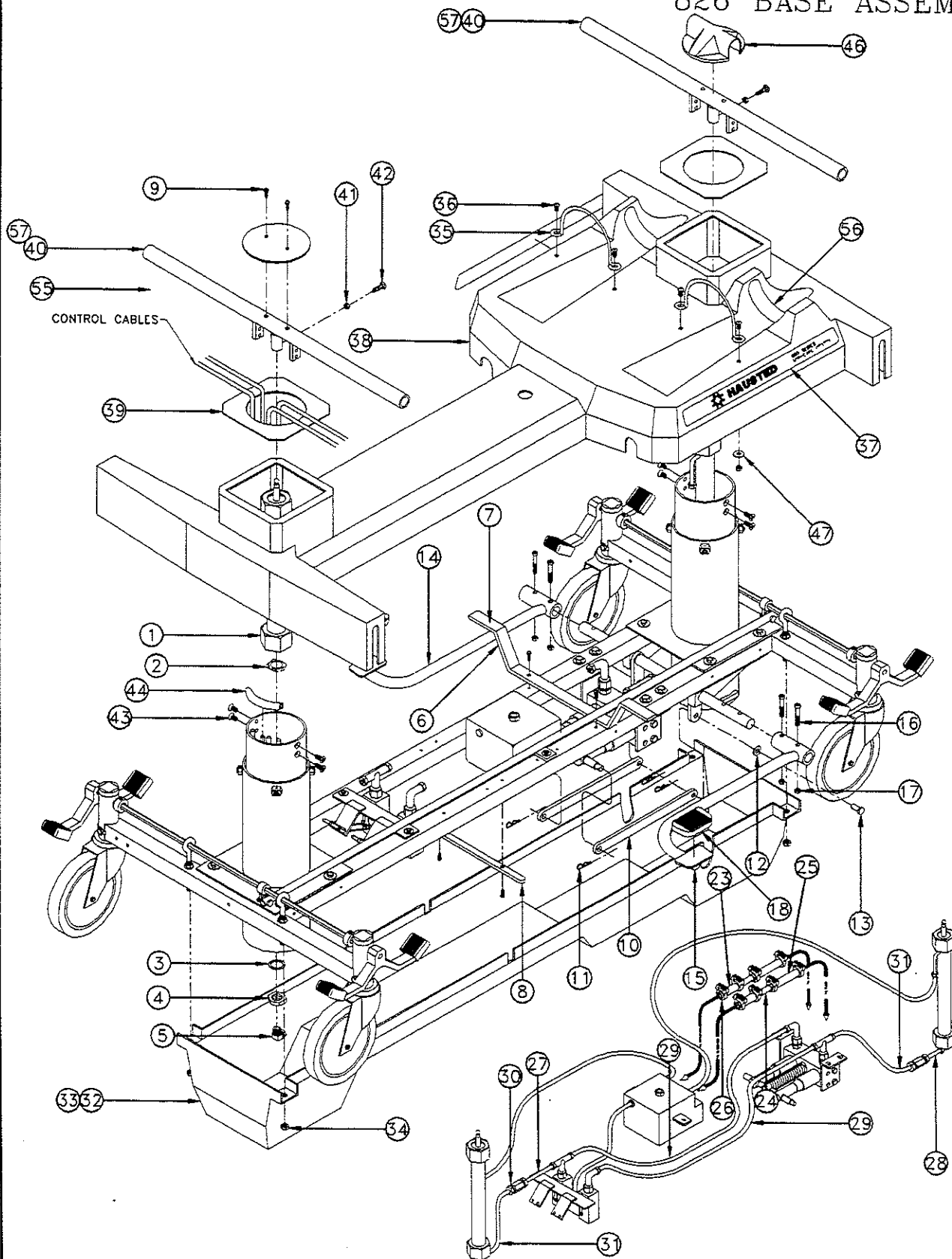
DRAWING #065400 SHEET 2 OF 2

54	065072	EXTRA WIDE CROSSTUBE HANGER	2
53	062931	STOP WASHER	2
52	062743	FT. END CONTROL BUTTON	1
51	062742	HD. END CONTROL BUTTON	1
50	065403	CABLE TIE	2
49	062815	WIRE SIDE BASKET	2
48	062941	SIDE BASKET HANGER	4
47	040910	COCHEM #74 HYDRAULIC OIL	
		PARTS NEEDED BUT NOT SHOWN	
46	062814	TOP COVER	1
45			
44	062076	4.00" COLUMN CAP - BLACK	1
43	065613	SMALL CYLINDER COVER PLATE	1
42	065093	TRIM-LOK FOR 5.00" COLUMN	1
41	031417	.250-20 x .750 FLAT HD. SCREW	8
40	031342	.250-20 x .750 SQ. HD. SET SCREW	2
39	031054	.250-20 FREE THREAD HEX NUT	2
38	065071	CROSSTUBE HANGER	2
37	031403	#8-32 x .625 SELF TAPPING SCREW	2
36			
35			
34	062809	HD. END COVER ASSEMBLY	2
33	062807	BOTTOM COVER	1
32	031416	#8 x .500 SELF TAPPING SCREW	14
31			
30			
29	067227	.250" O.D. x 21.750" HOSE	2
28	062695	.250" O.D. x 12.000" HOSE	1
27	052809	.250" O.D. x 16.000" HOSE	1
26	052036	HOSE CLAMP	8
25	054141	.375" I.D. x 8.625" HOSE	2
24	062920	INLET NON-PRESSURE FILTER	2
23	052034	.375" I.D. x 7.000" HOSE	2
22	054089	FOAM FOR SHEET METAL COVER	1
21	062759	VINYL CYLINDER CAP - 4.250"	2
20	051097	POLY FOAM - 4.250"	2
19	062070	HAUSTED LABEL	2
18	061164	PUMP PEDAL PAD	2
17	031055	.250-20 LOCK NUT	8
16	031469	.250-20 x 1.500 SOC. HD CAP SCREW	4
15	065401	PUMP PEDAL ASSEMBLY - RIGHT	1
14	065402	PUMP PEDAL ASSEMBLY - LEFT	1
13	054065	CLEVIS PIN	2
12	031081	.500 O.D. x .313 I.D. SHIM WASHER	2
11	031375	HITCH PIN	4
10	065044	PUMP LINK	2
9	062810	END COVER ASSEMBLY	2
8	031184	CHERRY RIVET - AA-62F	12
7	062080	BROOM CLIP	2
6	062967	SNAP IN PLUG	1
5	052300	MALE ELBOW	2
4	062736	CYLINDER JAM NUT	2
3	031503	WAVE SPRING WASHER	2
2	031501	FINGER SPRING WASHER	2
1	065087	CYLINDER ASSEMBLY - FT. END	2
ITEM	PARTNO.	DESCRIPTION	QTY

826 BASE ASSEMBLY



826 BASE ASSEMBLY



DRAWING #065420 SHEET 2 OF 2

826 BASE ASSEMBLY

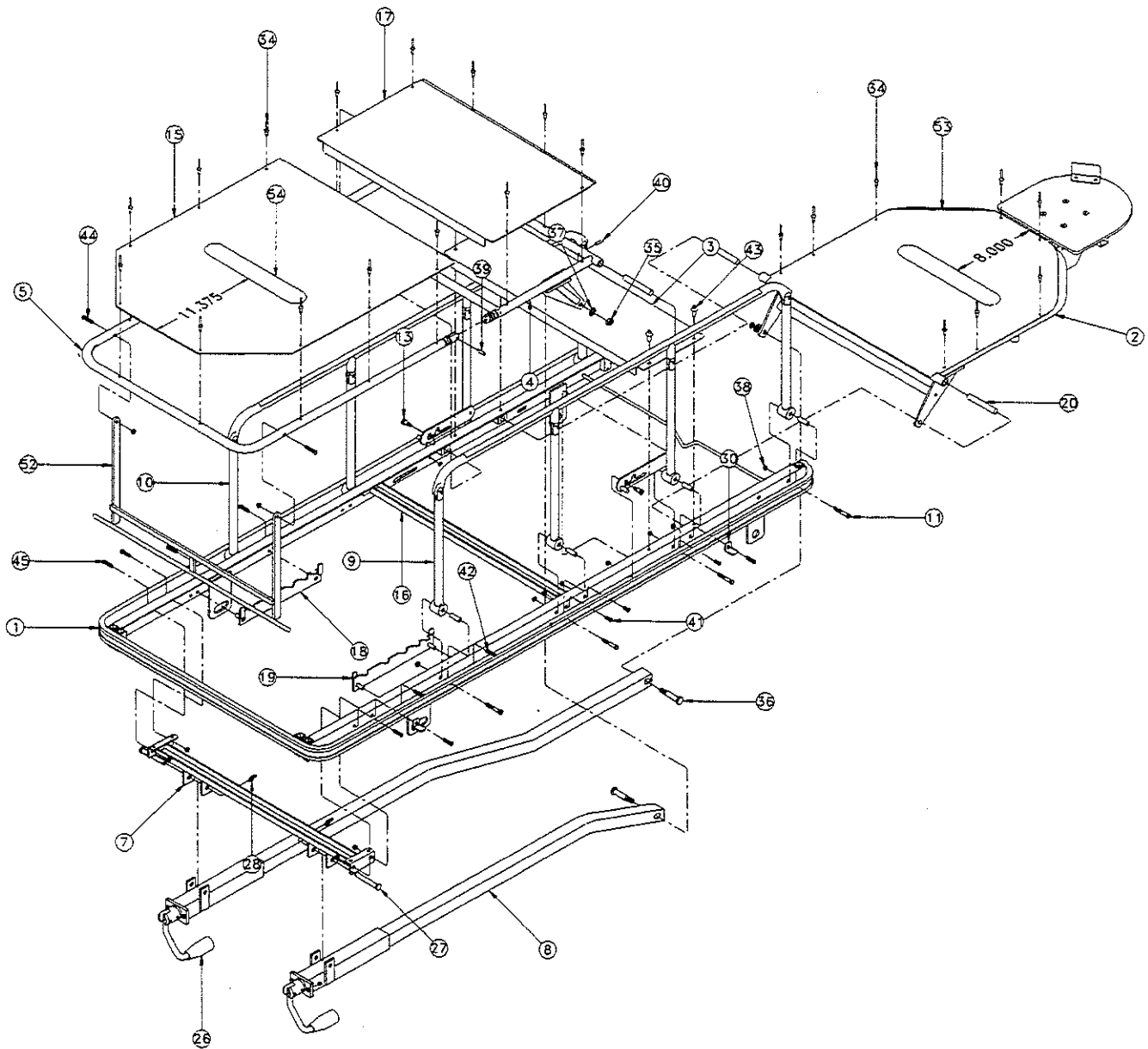
DRAWING #065420 SHEET 1 OF 2

50	055119	NYLON WASHER	4
49	031097	#6 x .250 SHEET METAL SCREW	1
48	051311	GROUNDING SPRING	1
47	052306	COMPRESSION ALIGN NUT	6
46	052275	LONG SPACER	2
45	052292	MALE CONNECTOR	1
44	052041	#10-32 x .250 CUP PT. SOC. SET SCW	4
43	052044	DORMAN WIRE STOP #100-013	4
42	062640	RETAINING RING	4
41	065094	CONTROL CABLE	4
40	062908	CONTROL VALVE ASSEMBLY	1
39	031416	#8 x .500 SELF TAPPING SCREW	4
38	031074	.188 WASHER	4
37	066931	BREATHING VENT	1
36	031379	.250 x .850 RIVET	1
35	062804	NYLOX BUSHING	4
34	062930	BLOW MOLDED RESERVOIR #82-102	1
33	031334	.313-18 x 2.000 HEX HD CAP SCREW	4
32	031009	.313-18 x .500 HEX HD CAP SCREW	4
31	031092	.313 SHAKEPROOF WASHER	4
30	054061	PUMP BASE SUPPORT	2
29	062906	PUMP ASSEMBLY	1
28	065033	HINGE ROD ASSEMBLY	1
27	052210	AXLE BEARING BRACKET	2
26			
25	031055	.250-20 LOCK NUT	4
24	031076	.250 USS FLAT WASHER PLATED	12
23	031321	.250-20 x 2.000 HEX HD CAP SCREW	8
22	065421	LOW HEIGHT COLUMN TUBE ASSEMBLY	2
21	061156	VELCRO PILE 1.00" x 1.00"	4
20	062666	CASTER STEM CAP	4
19	031101	.250-20 x .500 KNURL PT. SET SCREW	4
18	066507	BRAKE PEDAL - LEFT	2
17	066508	BRAKE PEDAL - RIGHT	2
16	065056	HEX BRAKE ROD	2
15	031466	COTTER PIN	2
14	031081	.313 I.D. x .500 O.D. SHIM WASHER	2
13	062686	LINK PIN	2
12	062690	CROSS LINK TUBE	1
11	062684	SHORT CAM LEVER	2
10	011422	CRANK SHAFT WORM COLLAR	4
9	031057	.313-18 PREVAILIN LOCK NUT	8
8	031080	.313 WASHER	12
7	031058	.313-18 FREE THREAD HEX NUT	4
6	065041	.313-18 EYE BOLT - 826	4
5	062685	M8 x 1.25 x 12.00 HEX HD BOLT	8
4	062659	CASTER BOLT LOCK PLATE	4
3	062671	TENTE CASTER - SWIVEL	1
2	062672	TENTE CASTER - BRAKE	3
1	065035	826 BASE FRAME WELDMENT	1
ITEM	PART No.	DESCRIPTION	Qty.

DRAWING #065420 SHEET 2 OF 2

57	065072	EXTRA WIDE CROSSTUBE HANGER	2
		EXTRA WIDE PARTS	
56	065144	OXYGEN TANK RETAINING STRAP	2
55	065614	TRIM-LOK FOR COVER PLATE	1
54	062931	STOP WASHER	2
53	062743	FOOT END CONTROL BUTTON	2
52	062742	HEAD END CONTROL BUTTON	2
51	065403	CABLE TIE	1
50	065088	1.00" x 2.63" VELCRO HOOK	2
49	061155	1.00" x 1.00" VELCRO HOOK	4
48	040910	COACHEM #74 HYDRAULIC OIL	
		PARTS NEEDED BUT NOT SHOWN	
47	031076	.250 USS FLAT WASHER PLATED	4
46	062076	COLUMN CAP - BLACK	1
45	065613	CYLINDER COVER PLATE	1
44	065093	TRIM-LOK FOR COLUMN	1
43	031417	.250-20 x .750 FLAT HD SCREW	4
42	031342	.250-20 x .750 SQ. HD SET SCREW	2
41	031054	.250-20 FREE THREAD HEX NUT	2
40	065071	CROSSTUBE HANGER - 826	2
39	065632	CYLINDER COLLAR	2
38	065162	826 BASE COVER	1
37	065113	HAUSTED LABEL - 826	2
36	031325	.250-20 x .500 BUT SOC HD CAP SCW	4
35	065112	OXYGEN TANK STRAP	2
34	031057	.313-18 PREVAILIN LOCK NUT	4
33	065014	BOTTOM COVER	1
32	065114	BOTTOM COVER FOAM - 826	2
31	062963	PUMP TO CYLINDER HOSE	2
30	062921	BRASS PRESSURE FILTER	2
29	067227	21.750" HOSE	2
28	052365	VALVE TO PUMP HOSE - FOOT END	1
27	052317	PUMP TO CYLINDER HOSE	1
26	052036	HOSE CLAMP	8
25	054141	FILTER TO PUMP HOSE	2
24	062920	INLET NON-PRESSURE FILTER	2
23	052034	FILTER TO RESERVOIR HOSE	2
22	065120	BRAKE PEDAL STICKER - LEFT	2
21	065119	BRAKE PEDAL STICKER - RIGHT	2
20	065019	BRAKE PEDAL CAP - BRAKE	4
19	065018	BRAKE PEDAL CAP - STEER	4
18	061164	PUMP PEDAL PAD	2
17	031055	.250-20 LOCK NUT	8
16	031469	.250-20 x 1.500 SOC. HD CAP SCREW	4
15	065040	PUMP PEDAL ASSEMBLY - RIGHT	1
14	065039	PUMP PEDAL ASSEMBLY - LEFT	1
13	054065	CLEVIS PIN	2
12	031081	.313 I.D. x .500 O.D. SHIM WASHER	2
11	031375	No. 13 HITCH PIN	4
10	065044	PUMP LINK	2
9	031403	#8-32 x .625 SELF TAPPING SCREW	6
8	065086	TRAY LOCK PLATE	1
7	065089	VELCRO PILE 1.00" x 2.63"	2
6	065069	BASE COVER SUPPORT	1
5	052300	MALE ELBOW	2
4	062736	CYLINDER JAM NUT	2
3	031503	WAVE SPRING WASHER	2
2	031501	FINGER SPRING WASHER #F136	2
1	065087	CYLINDER ASSEMBLY - FOOT END	2
ITEM	PART No.	DESCRIPTION	Qty.

578 SLO/SLW TOP ASSEMBLY



DRAWING #068001

578 SLO/SLW TOP ASSEMBLY

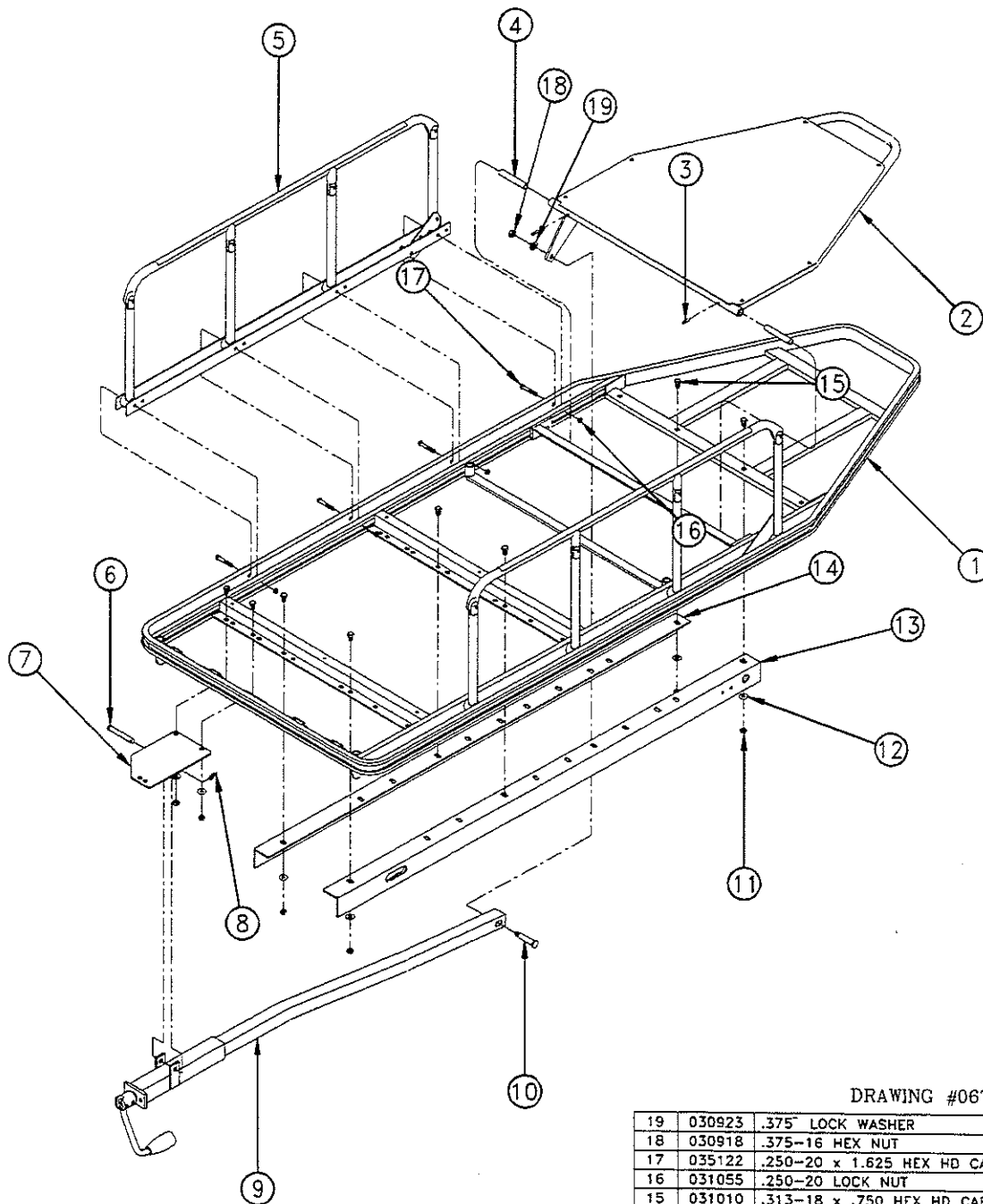
DRAWING #067654

54	031212	VELCRO HOOK	2
53	066257	FOWLER SHEET	1
52	062211	FOOT SUPPORT ASSEMBLY	1
51			
50			
49			
48			
47			
46			
45	062038	.250-20 x .750 BUT. SOC. HD SCREW	10
44	062128	.250-20 x 1.250 BUT. SOC. HD SCREW	2
43	031435	CHERRY RIVETS 4341-8-06	4
42	031327	.250-20 x 1.000 BUT. SOC. HD SCREW	4
41	031325	.250-20 x.500 BUT. SOC. HD SCREW	12
40	031314	.188 x .750 SPRING PIN	2
39	031312	.250 x .750 SPRING PIN	2
38	031055	.250-20 LOCK NUT	30
37	030922	WAVE SPRING WASHER	2
36	030919	SHOULDER BOLT	2
35	030918	.375-16 HEX NUT	2
34	000794	BSP 64 RIVET	26
33	031364	.250 FLAT SAE WASHER	6
32	031186	RIVET .188 x .500	1
31			
30	035139	RAIL STOP ANGLE	4
29			
28	065258	LOCKING COTTER PIN	2
27	065257	CLEVIS PIN CRANK	2
26	065342	FOWLER CRANK	1
25			
24			
23			
22			
21	061097	GREY RUBBER BUMPER (NOT SHOWN)	13FT
20	062209	KNEEFLEX CROSS BAR SHAFT	4
19	062213	KNEEFLEX RATCHET PLATE RIGHT	1
18	062212	KNEEFLEX RATCHET PLATE LEFT	1
17	033013	KNEE SECTION COVER	1
16	062358	ACCESSORY SUPPORT CHANNEL	1
15	067650	FOOT SECTION COVER	1
14	065727	FOWLER STOP	2
13	035114	.313 x .750 SHOULDER BOLT	2
12			
11	035122	.250-20 x 1.625 HEX HD. CAP SCREW	8
10	067810	EYE SURGERY RETRACTO RAIL LEFT	1
9	067809	EYE SURGERY RETRACTO RAIL RIGHT	1
8	065345	KNEEFLEX CRANK	1
7	065255	CRANK SUPPORT	1
6			
5	067647	578 FOOT FRAME ASSEMBLY	1
4	067648	578 KNEE FRAME ASSEMBLY	1
3	067649	578 SEAT PAN	1
2	067631	578 SLO FOWLER ASSEMBLY	1
1	067641	578 SLO TOP WELDMENT	1
ITEM	PART No.	DESCRIPTION	Qty

DRAWING #068001 (SHOWN)

54	031212	VELCRO HOOK	2
53	068009	578 EXTRA WIDE FOWLER COVER SHEET	1
52	062254	EXTRA WIDE FOOT SUPPORT ASSEMBLY	1
51			
50			
49			
48			
47			
46			
45	062038	.250-20 x .750 BUT. SOC. HD SCREW	10
44	062128	.250-20 x 1.250 BUT. SOC. HD SCREW	2
43	031435	CHERRY RIVETS 4341-8-06	4
42	031327	.250-20 x 1.000 BUT. SOC. HD SCREW	4
41	031325	.250-20 x.500 BUT. SOC. HD SCREW	12
40	031314	.188 x .750 SPRING PIN	2
39	031312	.250 x .750 SPRING PIN	2
38	031055	.250-20 LOCK NUT	30
37	030922	WAVE SPRING WASHER	2
36	030919	SHOULDER BOLT	2
35	030918	.375-16 HEX NUT	2
34	000794	BSP 64 RIVET	26
33	031364	.250 FLAT SAE WASHER	6
32	031186	RIVET .188 x .500	1
31			
30	035139	RAIL STOP ANGLE	4
29			
28	065258	LOCKING COTTER PIN	2
27	065257	CLEVIS PIN CRANK	2
26	065342	FOWLER CRANK	1
25			
24			
23			
22			
21	061097	GREY RUBBER BUMPER (NOT SHOWN)	13FT
20	062209	KNEEFLEX CROSS BAR SHAFT	4
19	062213	KNEEFLEX RATCHET PLATE RIGHT	1
18	062212	KNEEFLEX RATCHET PLATE LEFT	1
17	033050	EXTRA WIDE KNEE SECTION COVER	1
16	062359	EXTRA WIDE ACC'Y SUPPORT CHANNEL	1
15	068008	EXTRA WIDE FOOT SECTION COVER	1
14	065727	FOWLER STOP	2
13	035114	.313 x .750 SHOULDER BOLT	2
12			
11	035122	.250-20 x 1.625 HEX HD. CAP SCREW	8
10	067810	EYE SURGERY RETRACTO RAIL LEFT	1
9	067809	EYE SURGERY RETRACTO RAIL RIGHT	1
8	065345	KNEEFLEX CRANK	1
7	065253	CRANK SUPPORT	1
6			
5	068007	578 EXTRA WIDE FOOT FRAME ASSEMBLY	1
4	068006	578 EXTRA WIDE KNEE FRAME ASSEMBLY	1
3	068005	578 EXTRA WIDE SEAT PAN	1
2	068003	578 SLW FOWLER ASSEMBLY	1
1	068002	578 SLW TOP WELDMENT	1
ITEM	PART No.	DESCRIPTION	Qty

675 000 TOP ASSEMBLY



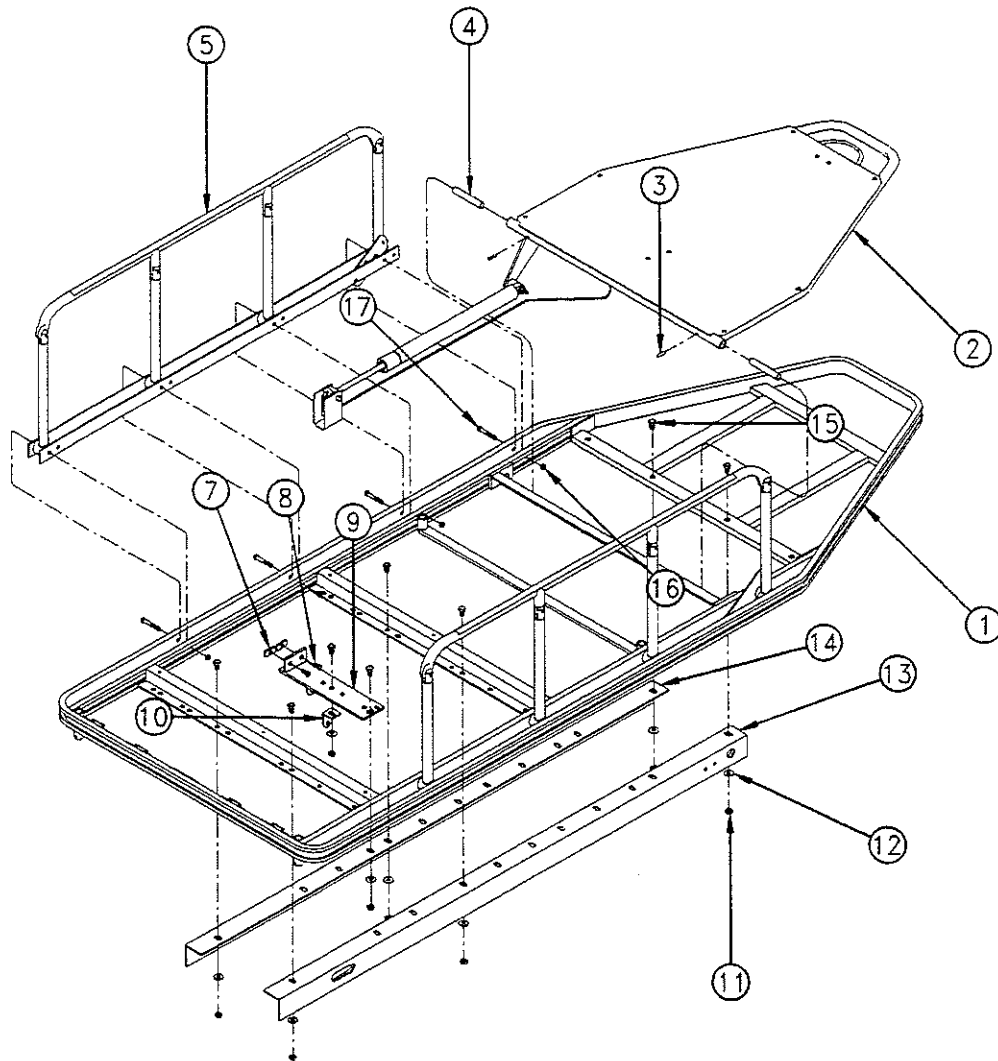
DRAWING #067500 SHOWN

NOTE:

TOP SHEET OF STRETCHER IS REMOVED FOR CLARITY AND TO FIND LOCATIONS OF BOLTS. SOME PARTS ARE NOT SHOWN IN DRAWING BUT ARE INSTALLED AT THE FACTORY.

19	030923	.375" LOCK WASHER	1
18	030918	.375-16 HEX NUT	1
17	035122	.250-20 x 1.625 HEX HD CAP SCREW	8
16	031055	.250-20 LOCK NUT	8
15	031010	.313-18 x .750 HEX HD CAP SCREW	8
14	072612	SADDLE ANGLE WELDMENT - LEFT	1
13	072613	SADDLE ANGLE WELDMENT - RIGHT	1
12	031080	.313 FLAT WASHER	8
11	031057	.313-18 LOCK NUT	8
10	030919	SHOULDER BOLT	1
9	065343	FOWLER CRANK	1
8	065258	LOCKING COTTER PIN	1
7	065353	675 FOWLER CRANK SUPPORT	1
6	065257	CLEVIS PIN	1
5	035318	4 LEG RETRACTO RAIL PACKAGE	1
4	031314	.188 x .750 SPRING PIN	2
3	030432	CROSS BAR SHAFT	2
2	067507	675 FOWLER CRANK ASSEMBLY	1
1	067501	675 TOP WELDMENT	1
ITEM	PART No.	DESCRIPTION	Qty

675 OMO TOP ASSEMBLY



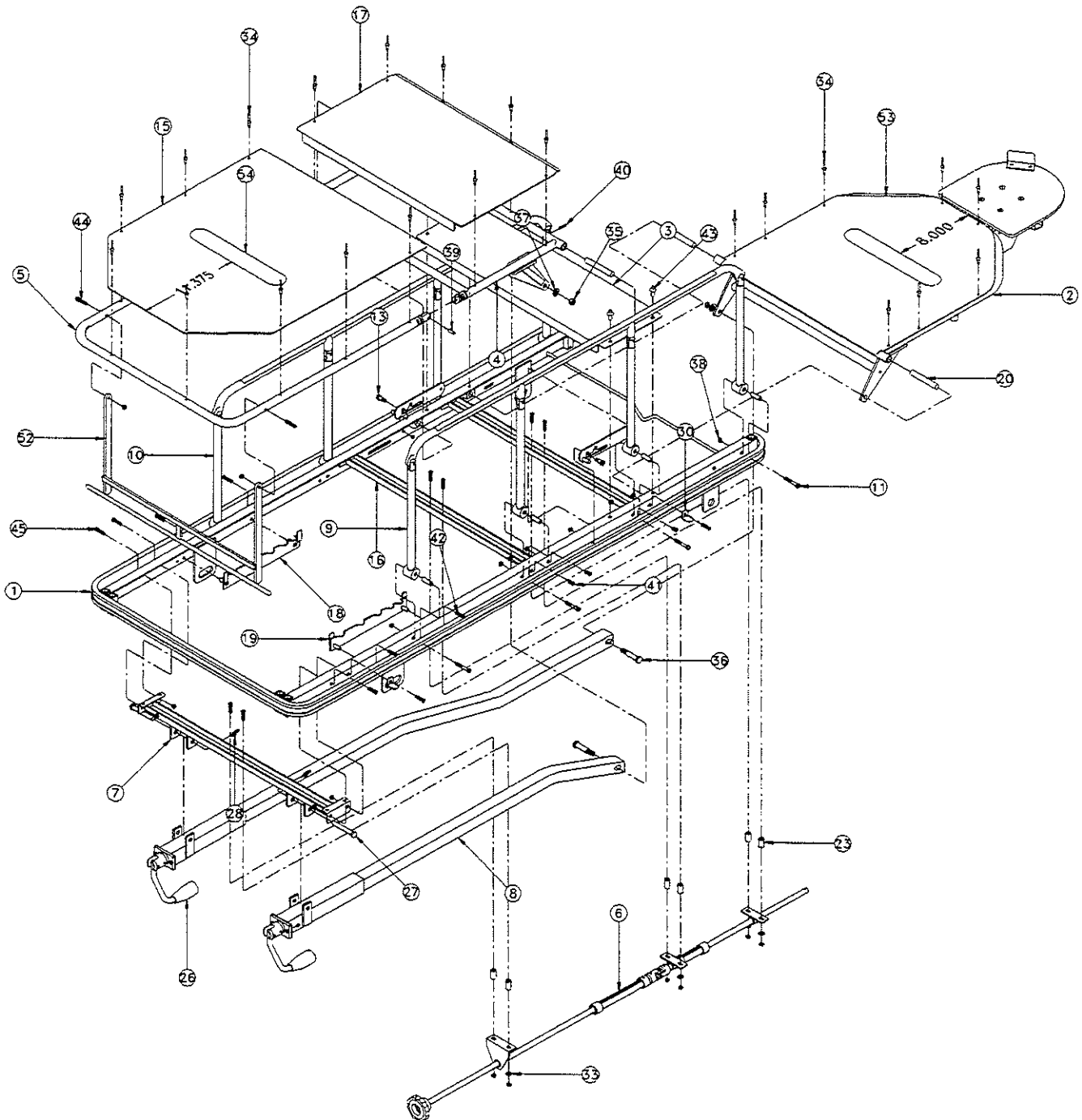
DRAWING #067537 SHOWN

NOTE:

TOP SHEET OF STRETCHER IS REMOVED FOR CLARITY AND TO FIND LOCATIONS OF BOLTS. SOME PARTS ARE NOT SHOWN IN DRAWING BUT ARE INSTALLED AT THE FACTORY.

17	035122	.250-20 x 1.625 HEX HD CAP SCREW	8
16	031055	.250-20 LOCK NUT	8
15	031010	.313-18 x .750 HEX HD CAP SCREW	10
14	072612	SADDLE ANGLE WELDMENT - LEFT	1
13	072613	SADDLE ANGLE WELDMENT - RIGHT	1
12	031080	.313 FLAT WASHER	10
11	031057	.313-18 LOCK NUT	10
10	062647	GAS SPRING PIVOT HINGE	1
9	062644	GAS SPRING SUPPORT PLATE	1
8	031004	.250-20 x .500 HEX HD CAP SCREW	2
7	031455	.250-20 WELD NUT	2
6			
5	035318	4 LEG RETRACTO RAIL PACKAGE	1
4	031314	.188 x .750 SPRING PIN	2
3	030432	CROSS BAR SHAFT	2
2	067536	675 PNEUMATIC FOWLER ASSEMBLY	1
1	067501	675 TOP WELDMENT	1
ITEM	PART No.	DESCRIPTION	Qty

678/878 ALO TOP ASSEMBLY



DRAWING #066277

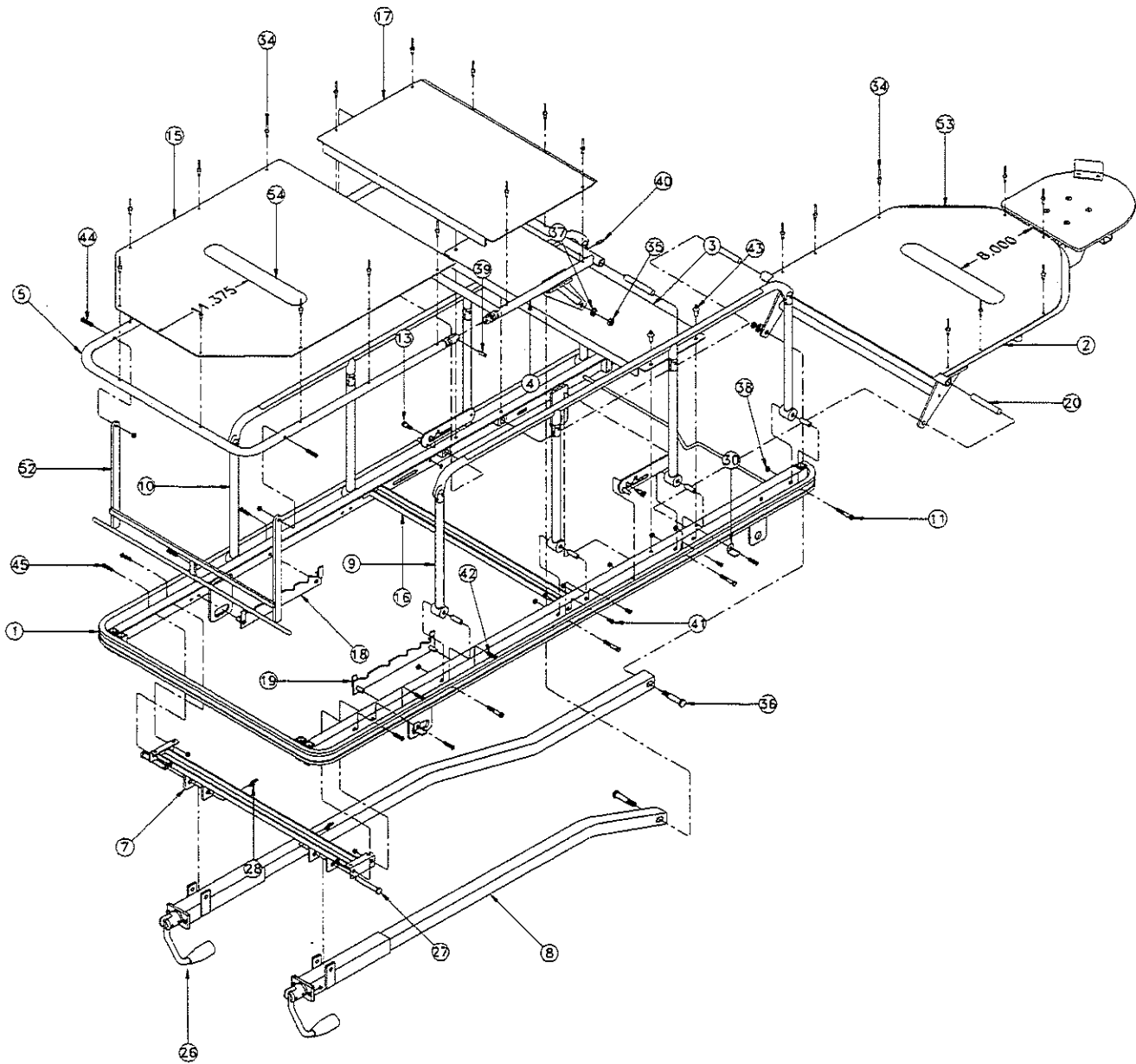
678/878 ALO TOP ASSEMBLY

DRAWING #066277

27	065257	CLEVIS PIN CRANK	2
26	065342	FOWLER CRANK FT END	1
25			
24			
23	011409	SPACER .438 LONG	6
22	031327	.250-20 x 1.000 BUT HD SOC SCREW	6
21	061097	GREY RUBBER BUMPER (NOT SHOWN)	13FT
20	062209	KNEEFLEX CROSS BAR SHAFT	4
19	062213	KNEEFLEX RATCHET PLATE RIGHT	1
18	062212	KNEEFLEX RATCHET PLATE LEFT	1
17	033013	KNEE SECTION COVER	1
16	062358	ACCESSORY SUPPORT CHANNEL	2
15	067650	FOOT SECTION COVER	1
14			
13	035114	.313 x .750 SHOULDER BOLT	2
12			
11	035122	.250-20 x 1.625 HEX HD. CAP SCREW	8
10	067810	EYE SURGERY RETRACTO RAIL LEFT	1
9	067809	EYE SURGERY RETRACTO RAIL RIGHT	1
8	065345	KNEEFLEX CRANK FT. END	1
7	065255	KNEEFLEX CRANK SUP'T W/CRANK FWLR	1
6	067872	SHAFT ASSEMBLY 678	1
5	067647	578 FOOT FRAME ASS'Y	1
4	067648	578 KNEE FRAME ASS'Y	1
3	067649	578 SEAT PAN	1
2	066280	678/878 AL FOWLER ASSEMBLY	1
1	067641	578 TOP WELDMENT	1
Item	PART No.	DESCRIPTION	Qty

54	031212	VELCRO HOOK	2
53	066257	578 FOWLER COVER SHEET	1
52	062211	FOOT SUPPORT ASS'Y	1
51			
50			
49			
48			
47			
46			
45	062038	.250-20 x .750 BUT. SOC. HD SCREW	10
44	062128	.250-20 x 1.250 BUT. SOC. HD SCREW	2
43	031435	CHERRY RIVETS 4341-8-06	4
42	031327	.250-20 x 1.000 BUT. SOC. HD SCREW	4
41	031325	.250-20 x .500 BUT. SOC. HD SCREW	12
40	031314	.188 x .750 SPRING PIN	2
39	031312	.250 x .750 SPRING PIN	2
38	031055	.250-20 LOCK NUT	40
37	030923	.375 LOCK WASHER	2
36	030919	SHOULDER BOLT	2
35	030918	.375-16 HEX NUT	2
34	000794	BSP 64 RIVET	26
33	031364	.250 FLAT SAE WASHER	6
32	031186	RIVET .188 x .500 LG.	1
31			
30	035139	RAIL STOP ANGLE	4
29			
28	065258	LOCKING COTTER PIN	2
Item	PART No.	DESCRIPTION	Qty

678/878 SL0/SLW TOP ASSEMBLY



DRAWING #066278

678/878 SLO/SLW TOP ASSEMBLY

NOTE:

678 IS ONLY AVAILABLE IN SLO VERSION.

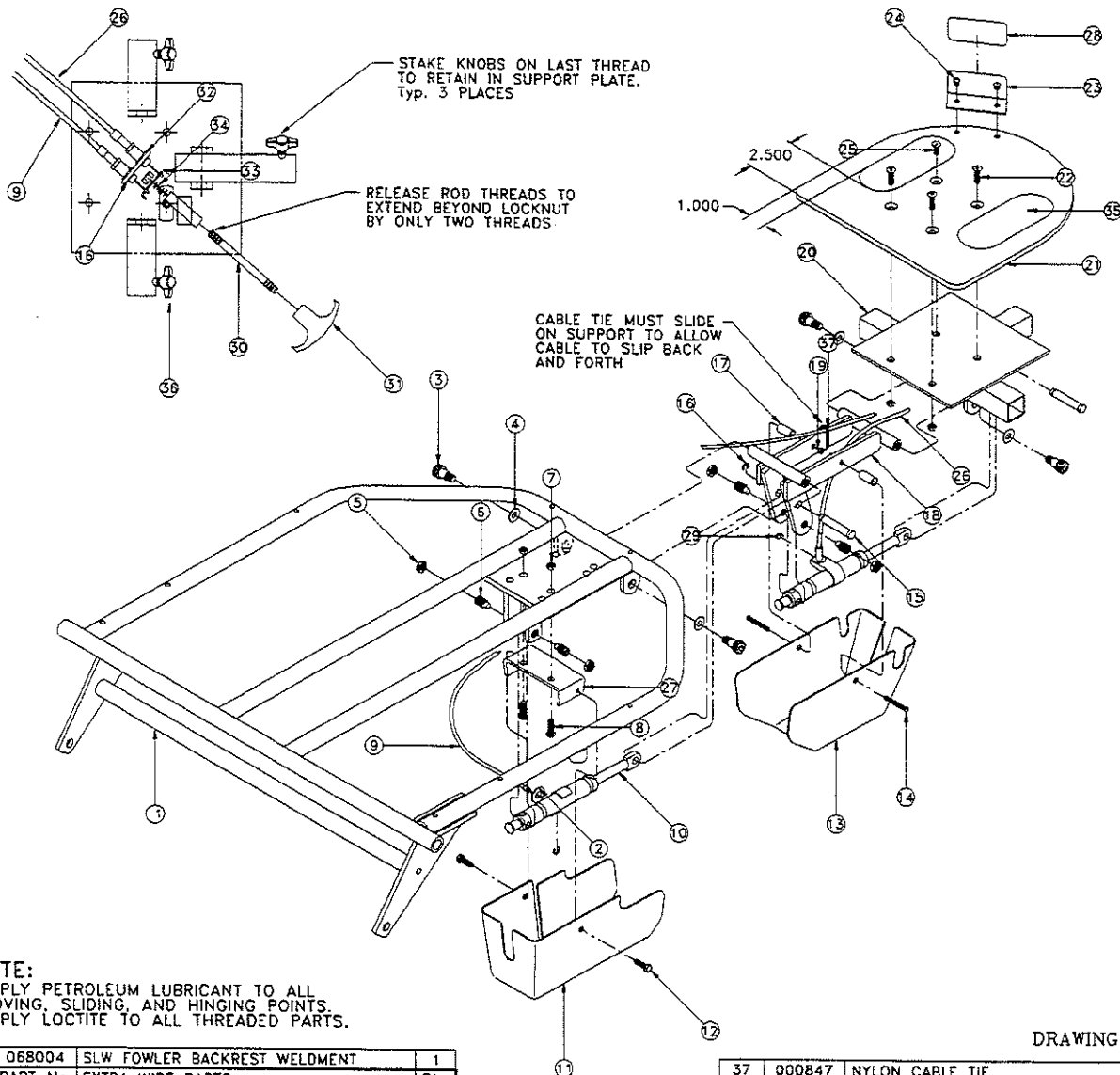
DRAWING #066278 (SHOWN)

54	031212	VELCRO HOOK	2
53	066257	FOWLER COVER SHEET	1
52	062211	FOOT SUPPORT ASSEMBLY	1
51			
50			
49			
48			
47			
46			
45	062038	.250-20 x .750 BUT. SOC. HD SCREW	10
44	062128	.250-20 x 1.250 BUT. SOC. HD SCREW	2
43	031435	CHERRY RIVETS 4341-8-06	4
42	031327	.250-20 x 1.000 BUT. SOC. HD SCREW	4
41	031325	.250-20 x.500 BUT. SOC. HD SCREW	12
40	031314	.188 x .750 SPRING PIN	2
39	031312	.250 x .750 SPRING PIN	2
38	031055	.250-20 LOCK NUT	30
37	030923	.375 LOCK WASHER	2
36	030919	SHOULDER BOLT	2
35	030918	.375-16 HEX NUT	2
34	000794	BSP 64 RIVET	26
33	031364	.250 FLAT SAE WASHER	6
32	031186	RIVET .188 x .500	1
31			
30	035139	RAIL STOP ANGLE	4
29			
28	065258	LOCKING COTTER PIN	2
27	065257	CLEVIS PIN CRANK	2
26	065342	FOWLER CRANK	1
25			
24			
23			
22			
21	061097	GREY RUBBER BUMPER (NOT SHOWN)	13FT
20	062209	CROSS BAR SHAFT KF	4
19	062213	KNEEFLEX RATCHET PLATE RIGHT	1
18	062212	KNEEFLEX RATCHET PLATE LEFT	1
17	033013	KNEE SECTION COVER	1
16	062358	ACCESSORY SUPPORT CHANNEL	1
15	067650	FOOT SECTION COVER	1
14			
13	035114	.313 x .750 SHOULDER BOLT	2
12			
11	035122	.250-20 x 1.625 HEX HD. CAP SCREW	8
10	067810	EYE SURGERY RETRACTO RAIL LEFT	1
9	067809	EYE SURGERY RETRACTO RAIL RIGHT	1
8	065345	KNEEFLEX CRANK	1
7	065255	CRANK SUPPORT	1
6			
5	067647	578 FOOT FRAME ASSEMBLY	1
4	067648	578 KNEE FRAME ASSEMBLY	1
3	067649	578 SEAT PAN	1
2	066281	678/878 SLO FOWLER ASSEMBLY	1
1	067641	578 SLO TOP WELDMENT	1
ITEM	PART No.	DESCRIPTION	Qty

DRAWING #068019

54	031212	VELCRO HOOK	2
53	068009	578 EXTRA WIDE FOWLER COVER SHEET	1
52	062254	EXTRA WIDE FOOT SUPPORT ASSEMBLY	1
51			
50			
49			
48			
47			
46			
45	062038	.250-20 x .750 BUT. SOC. HD SCREW	10
44	062128	.250-20 x 1.250 BUT. SOC. HD SCREW	2
43	031435	CHERRY RIVETS 4341-8-06	4
42	031327	.250-20 x 1.000 BUT. SOC. HD SCREW	4
41	031325	.250-20 x.500 BUT. SOC. HD SCREW	12
40	031314	.188 x .750 SPRING PIN	2
39	031312	.250 x .750 SPRING PIN	2
38	031055	.250-20 LOCK NUT	30
37	030922	WAVE SPRING WASHER	2
36	030919	SHOULDER BOLT	2
35	030918	.375-16 HEX NUT	2
34	000794	BSP 64 RIVET	26
33	031364	.250 FLAT SAE WASHER	6
32	031186	RIVET .188 x .500	1
31			
30	035139	RAIL STOP ANGLE	4
29			
28	065258	LOCKING COTTER PIN	2
27	065257	CLEVIS PIN CRANK	2
26	065342	FOWLER CRANK	1
25			
24			
23			
22			
21	061097	GREY RUBBER BUMPER (NOT SHOWN)	13FT
20	062209	CROSS BAR SHAFT KF	4
19	062213	KNEEFLEX RATCHET PLATE RIGHT	1
18	062212	KNEEFLEX RATCHET PLATE LEFT	1
17	033050	EXTRA WIDE KNEE SECTION COVER	1
16	062359	EXTRA WIDE ACC'Y SUPPORT CHANNEL	1
15	068008	EXTRA WIDE FOOT SECTION COVER	1
14	065727	FOWLER STOP	2
13	035114	.313 x .750 SHOULDER BOLT	2
12			
11	035122	.250-20 x 1.625 HEX HD. CAP SCREW	8
10	067810	EYE SURGERY RETRACTO RAIL LEFT	1
9	067809	EYE SURGERY RETRACTO RAIL RIGHT	1
8	065345	KNEEFLEX CRANK	1
7	065253	EXTRA WIDE CRANK SUPPORT	1
6			
5	068007	578 EXTRA WIDE FOOT FRAME ASSEMBLY	1
4	068006	578 EXTRA WIDE KNEE FRAME ASSEMBLY	1
3	068005	578 EXTRA WIDE SEAT PAN	1
2	068018	878 SLW FOWLER ASSEMBLY	1
1	068002	578 SLW TOP WELDMENT	1
ITEM	PART No.	DESCRIPTION	Qty

578 SLO/SLW FOWLER ASSEMBLY



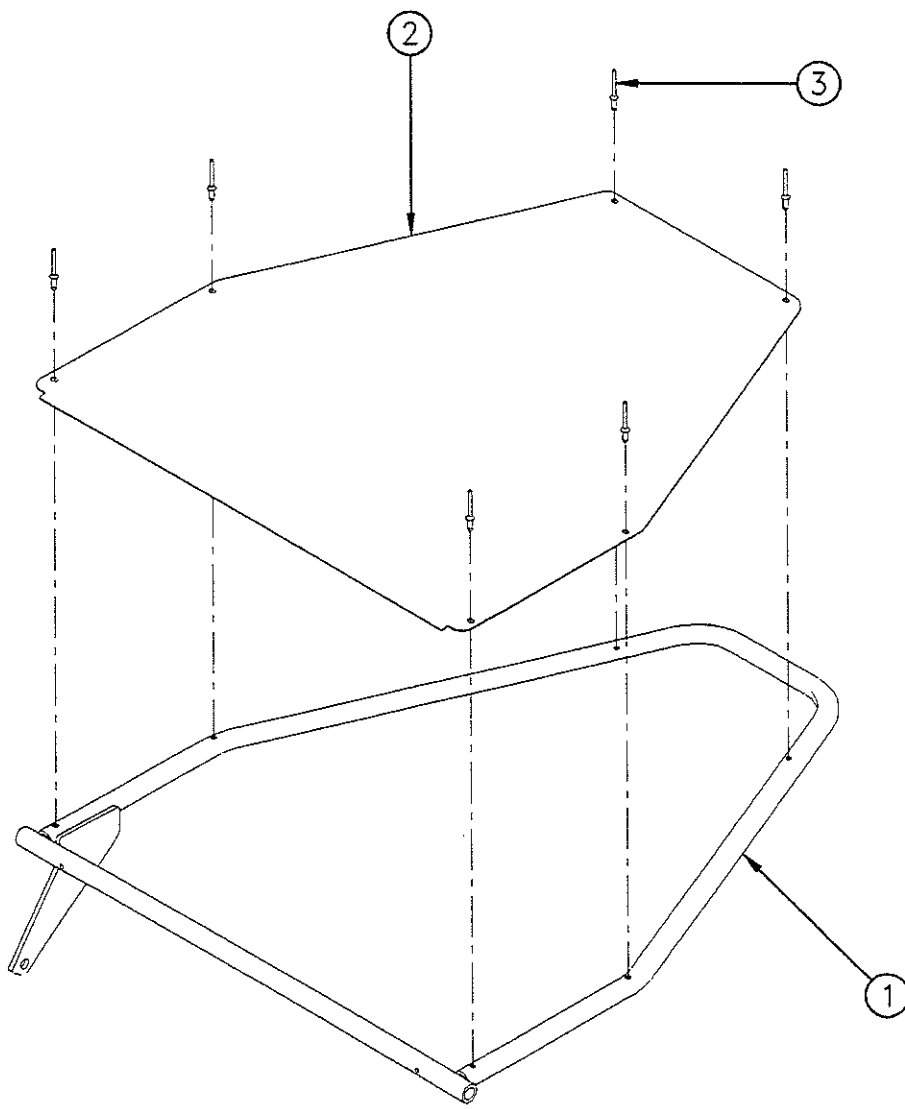
NOTE:
APPLY PETROLEUM LUBRICANT TO ALL
MOVING, SLIDING, AND HINGING POINTS.
APPLY LOCTITE TO ALL THREADED PARTS.

DRAWING #067631

068004	SLW FOWLER BACKREST WELDMENT	1
ITEM PART No.	EXTRA WIDE PARTS	Qty.

17	067628	SPACER	2	34	065806	CONTROL CABLE SPRING	1
16	061344	TRU ARC RETAINING CLIP 5103-31	4	33	067624	CABLE PULL PLATE	1
15	065808	HEAD SUPPORT PIN	2	32	031081	.313ID x .500OD x .027 SHIM WASHER	4
14	061194	#10-24 x 1.250 TRUSS HD MACH SCR	2	31	055215	HANDLE KNOB	1
13	067618	HEAD FRAME COVER	1	30	067626	RELEASE ROD	1
12	031420	#10-24 x.750 SELF TAPPING SCREW	2	29	062641	TRU ARC RETAINING CLIP 5103-25	2
11	067619	FOWLER PLATE COVER	1	28	065802	679 OPERATING LABEL	1
10	067622	MECHLOCK 978 S HEIGHT ADJUSTMENT	2	27	067620	COVER MOUNTING PLATE	1
9	067625	HEAD SUPPORT CABLE LONG	1	26	067627	HEAD SUPPORT CABLE SHORT	1
8	062038	.250-20 x .750 BUT SOC HD CAP SCR	2	25	031324	.250-20 x .500 FLAT SOC. HD. SCREW	1
7	031055	.250-20 LOCK NUT	6	24	031326	#10-24 x .250 BUT SOC HD CAP SCR	2
6	065809	.375-16 HEADLESS SOC. PT. SET SCREW	4	23	065813	OPERATING LABEL ANGLE	1
5	031428	.375-16 FREE THREAD JAM NUT	4	22	031320	.250-20 x .750 FLAT SOC. HD. SCREW	3
4	035115	.395I.D. x .7500.D. NYLON FLAT WASHER	4	21	065812	HEAD BOARD	1
3	065807	.375 x .375 SHOULDER SCREW	4	20	067608	LARGE HD. SUPPORT PLATE ASSEMBLY	1
2	031364	.250 FLAT SAE WASHER	2	19	031421	#10-24 LOCK NUT	2
1	067640	SLO FOWLER BACKREST WELDMENT	1	18	067614	HEAD SUPPORT FRAME ASSEMBLY	1
ITEM	PART No.	DESCRIPTION	Qty.	ITEM	PART No.	DESCRIPTION	Qty.

675 CRANK FOWLER ASSEMBLY



DRAWING #067507

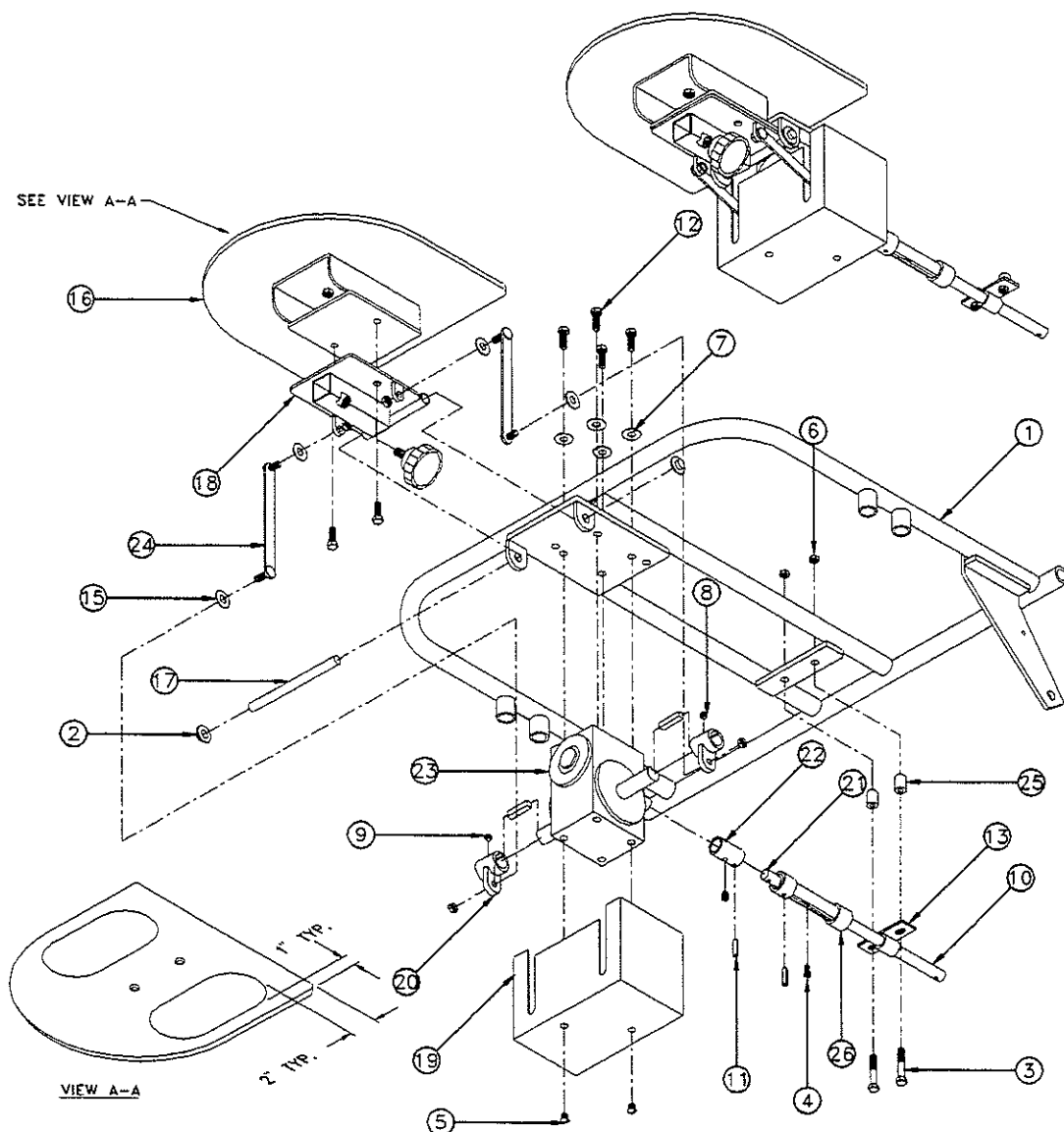
3	000794	BSP 64 CHERRY RIVET	6
2	067533	675 PNEUMATIC FOWLER COVER SHEET	1
1	067508	675 FOWLER BACKREST WELDMENT	1
ITEM	PART No.	DESCRIPTION	QTY

This exploded perspective view illustrates the assembly of a container. The components are identified by numbered callouts: 1 is the main rectangular container body; 2 is the top lid; 3 is a fastener for the lid; 4 is a small circular component on the side; 5 is a fastener for the lid; 6 is a small rectangular plate; 7 is a hinge or latch mechanism; 8 is a long rod or pin; 9 is a sleeve or bush; 10 is a small circular component; 11 is a small rectangular plate; 12 is a long rectangular base or tray; and 13 is a small rectangular plate. Dashed lines indicate the alignment and assembly path for the various parts.

ITEM #12 IS CUSTOM FITTED AT THE
FACTORY IN THE ASSEMBLY DEPARTMENT.

13	031052	#10-24 FREE THREAD HEX NUT	2
12	067534	675 FOWLER BACK COVER	1
11	031055	.250-20 LOCK NUT	1
10	031364	.250 FLAT WASHER	1
9	062631	GAS SPRING & CABLE ASSEMBLY	1
8	031321	.250-20 x 2.000 HEX HD. CAP SCREW	1
7	062653	GAS SPRING SPACER	1
6	062625	PULL HANDLE GUIDE BRACKET WELDMENT	1
5	031184	BSP 62 CHERRY RIVET	2
4	062614	PULL HANDLE ASSEMBLY	1
3	000794	BSP 64 CHERRY RIVET	10
2	067533	675 PNEUMATIC FOWLER COVER SHEET	1
1	067508	675 FOWLER BACKREST WELDMENT	1
ITEM	PART NO.	DESCRIPTION	QTY

678/878 ALO FOWLER ASSEMBLY



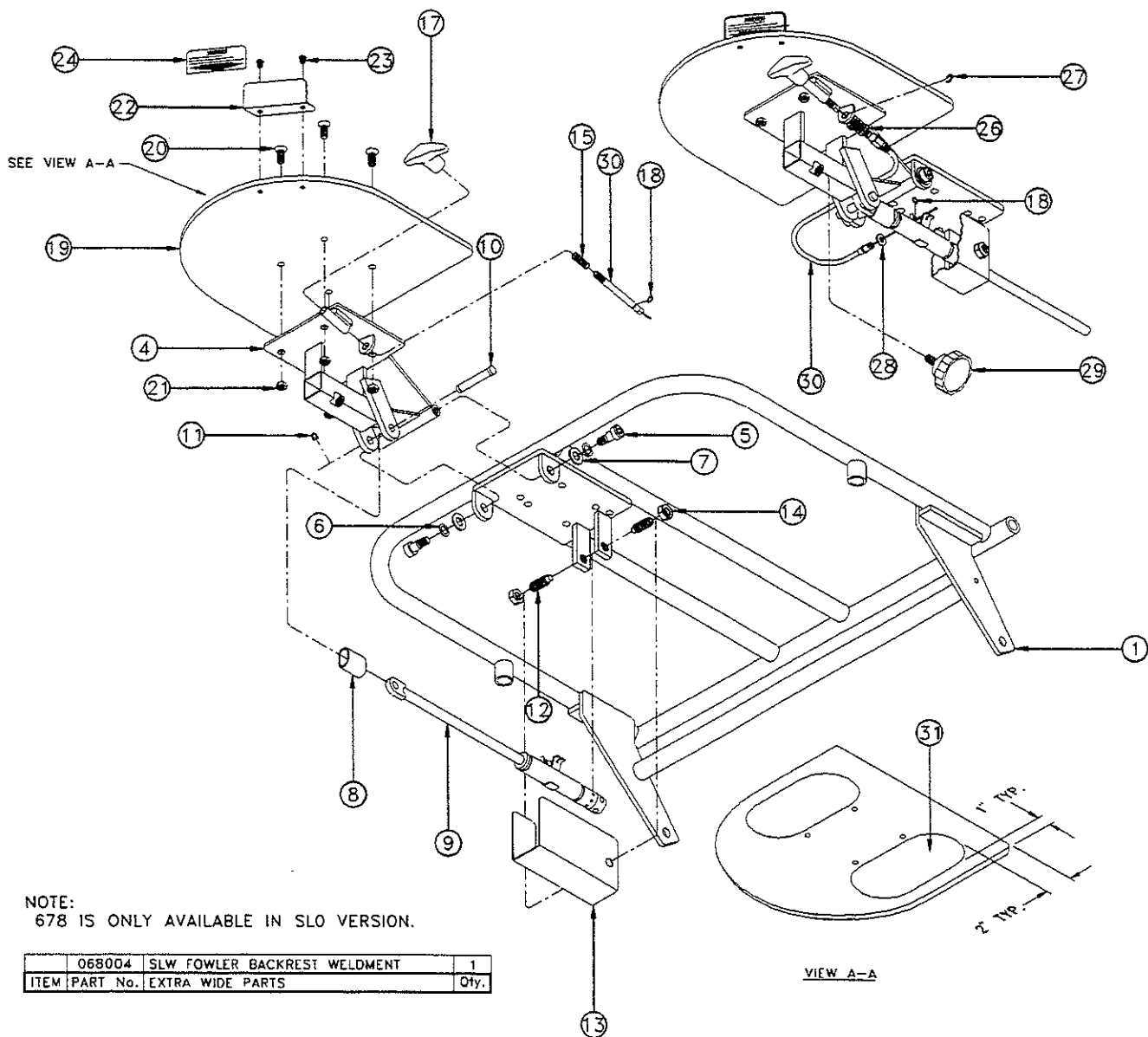
INSTALLATION NOTES

- 1.) APPLY PETROLEUM JELLY TO ALL MOVING, SLIDING AND HINGING POINTS.
- 2.) APPLY LOC-TITE TO ALL THREADED PARTS AND PERMANENT LOC-TITE TO ITEM #5.

DRAWING #066280

13	053050	CRANK BEARING SUB ASSEMBLY	1	26	099329	CRANK CONNECTING TUBE	1
12	031337	.250-20 x .750 HEX HD CAP SCREW	6	25	080124	SPACER	2
11	031314	.188 x .750 SPRING PIN	2	24	067889	HEAD REST CONNECTING ROD ASS'Y	2
10	067835	SLIDE SHAFT	1	23	067871	WORM GEAR REDUCER	1
9	031104	SET SCREW .250-20 x .375	1	22	067863	SHAFT COUPLING	1
8	031102	SET SCREW .250-20 x .250	2	21	067862	COUPLING SHAFT	1
7	031090	SHAKEPROOF WASHER	4	20	067858	HEAD REST LEVER ASSEMBLY	2
6	031055	.250-20 LOCK NUT	6	19	067855	GEAR BOX COVER ASSEMBLY	1
5	031021	.250-20 x .250 ROUND HD MACH SCR	2	18	067838	MAIN SUPPORT PLATE ASSEMBLY	1
4	031014	10-24 x .375 SOC HD CAP SCREW	2	17	067829	HEAD REST PIVOT ROD	1
3	031006	.250-20 x 1.500 HEX HD CAP SCREW	2	16	067821	HEAD REST ASSEMBLY	1
2	030290	.500\" PAL NUT	2	15	062410	NYLON WASHER	4
1	066249	ALO FOWLER BACKREST ASSEMBLY	1	14	062128	.250-20 x 1.250 BUT SOC HD CAP SCR	2
ITEM	PART No.	DESCRIPTION	Qty	ITEM	PART No.	DESCRIPTION	Qty

678/878 SLO/SLW FOWLER ASSEMBLY



NOTE:
678 IS ONLY AVAILABLE IN SLO VERSION.

068004	SLW FOWLER BACKREST WELDMENT	1
ITEM	PART No.	EXTRA WIDE PARTS
		Qty.

INSTALLATION NOTES

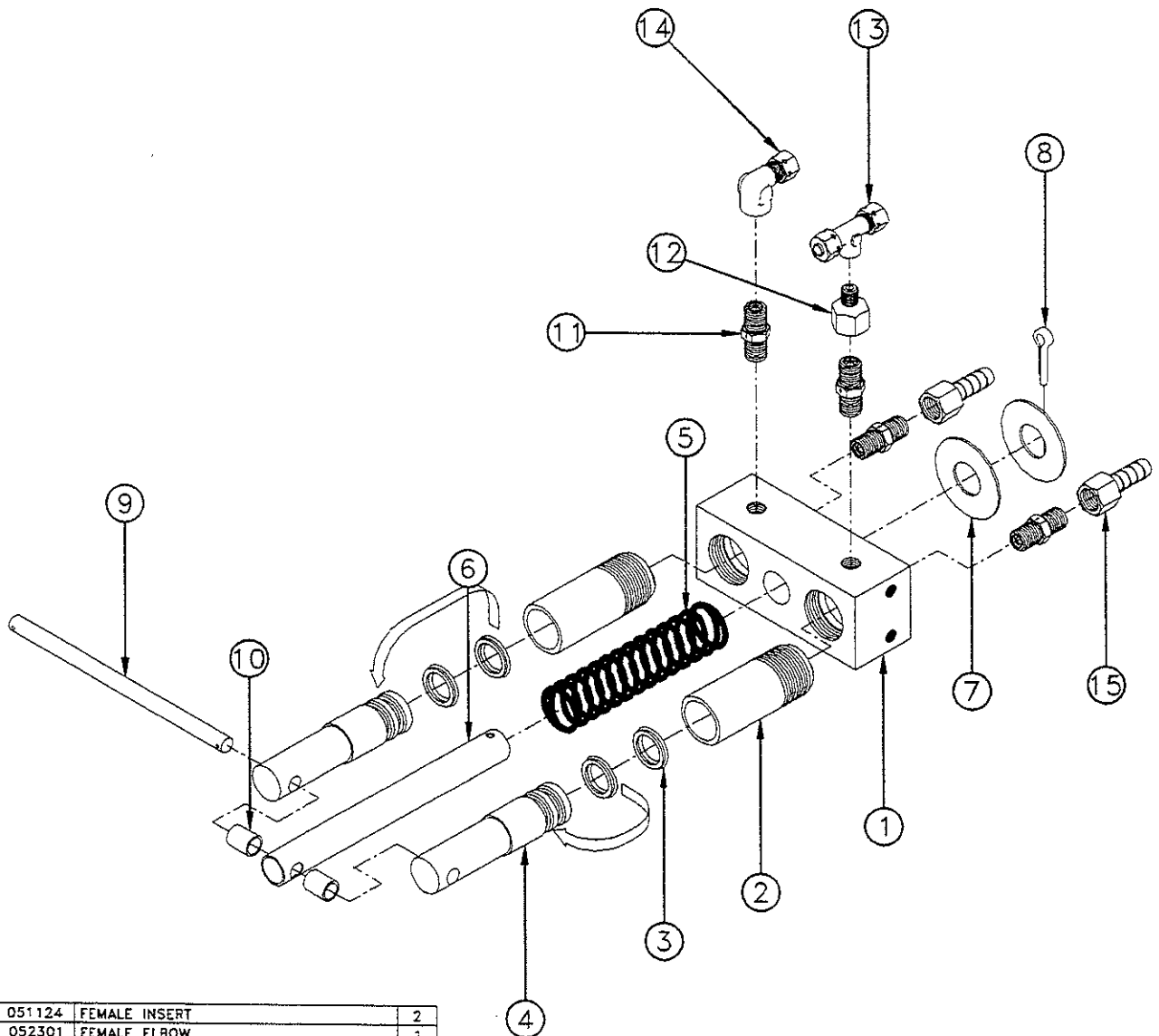
1.) APPLY PETROLEUM JELLY TO ALL MOVING, SLIDING AND HINGING POINTS.

2.) APPLY LOC-TITE TO ALL THREADED PARTS AND PERMANENT LOC-TITE TO ITEM #5.

DRAWING #066281

15	065806	CONTROL CABLE SPRING	1	31	067828	VELCRO HOOK	2
14	031428	.375-16 HEX JAM NUT	2	30	065804	ADJUSTMENT CABLE ASSEMBLY	1
13	065811	HEAD REST COVER	1	29	067525	TORQUE KNOB	1
12	065809	.375-16 x 1.000 SET SCREW	2	28	031364	.250 WASHER	1
11	061344	RETAINING RING 5103-31	1	27	061344	RETAINING RING .313	1
10	065808	HEAD SUPPORT PIN	1	26	031081	SHIM WASHER	5
9	060105	MECHLOCK	1	25			
8	065810	MECHLOCK STOP TUBE	1	24	065802	M 879 OPERATING LABEL	1
7	035115	.750 OD x .395 ID NYLON WASHER	2	23	031326	#10-24 x .250 BUT SOC HD CAP SCR	2
6	035119	.750 OD x .375 ID WAVE SPRING WASH	2	22	065813	OPERATING LABEL ANGLE	1
5	065807	.375 x .375 SHOULDER SCREW	2	21	031055	.250-20 LOCK NUT	4
4	065820	HEAD SUPPORT PLATE ASSEMBLY	1	20	031320	.250-20 x .750 FLAT SOC HD CAP SCR	4
3				19	065812	HEAD BOARD	1
2				18	062641	RETAINING RING 5103 - 25	2
1	066258	SLO FOWLER BACKREST WELDMENT	1	17	055215	T-HANDLE WITH .250-20 THREAD	1
ITEM	PART No.	DESCRIPTION	Qty	ITEM	PART No.	DESCRIPTION	Qty

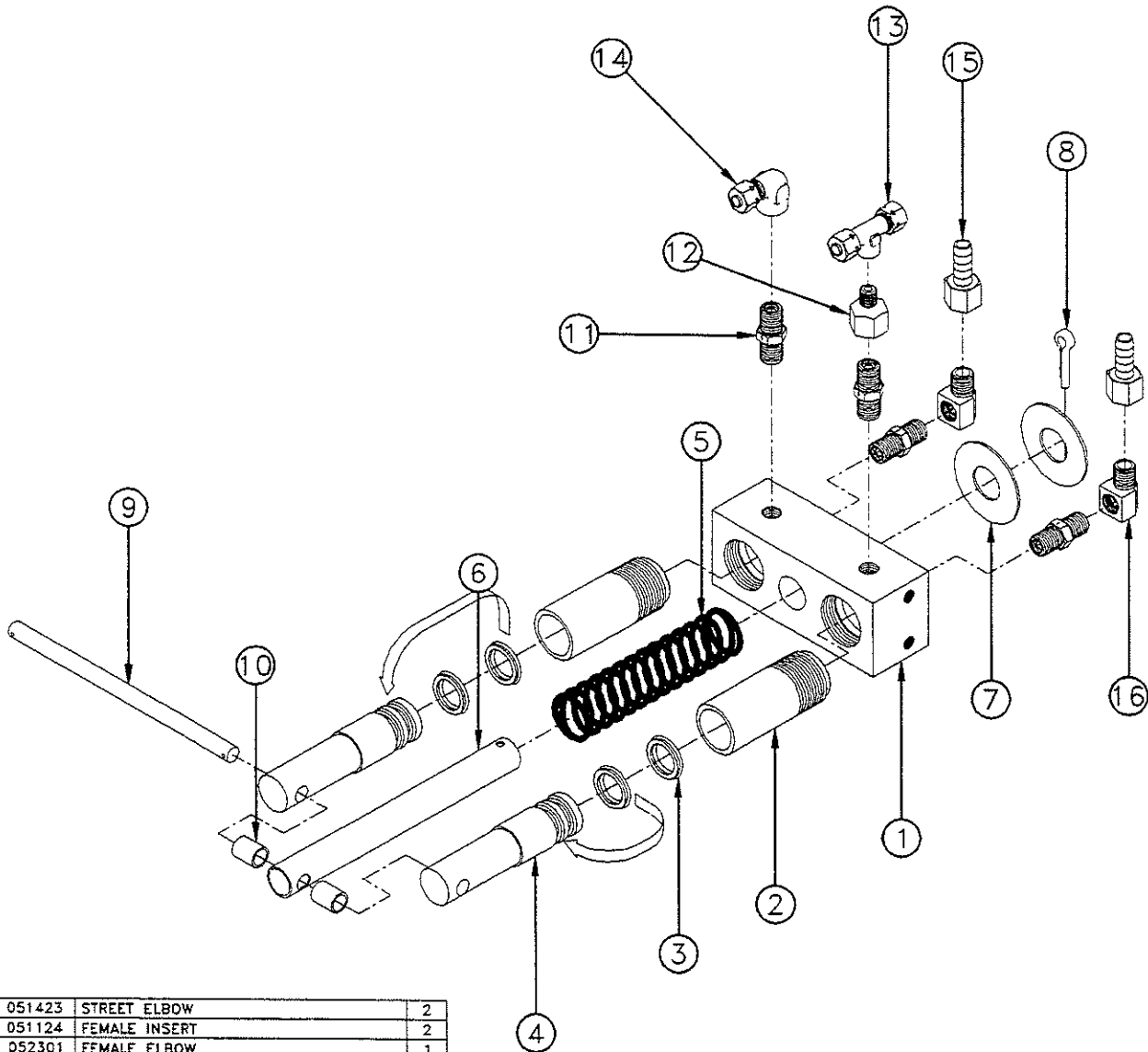
825 PUMP ASSEMBLY



15	051124	FEMALE INSERT	2
14	052301	FEMALE ELBOW	1
13	052302	FEMALE BRANCH TEE	1
12	052303	.250 TO .125 REDUCER	1
11	051122	CHECK VALVE	4
10	052274	SHORT SPACER	2
9	052271	PUMP PISTON HINGE PIN	1
8	031131	.188 x 1.250 COTTER PIN	1
7	031083	.750 SAE FLAT WASHER ZINC PLATED	2
6	052273	INSIDE SPRING RETAINER	1
5	052276	FOOT PEDAL RETURN SPRING	1
4	052270	PUMP PISTON	2
3	023655	ENERGIZED V PACKING	4
2	052011	PUMP CYLINDER TUBE	2
1	054062	PUMP BASE	1
ITEM	PART No.	DESCRIPTION	Qty.

DRAWING #065165

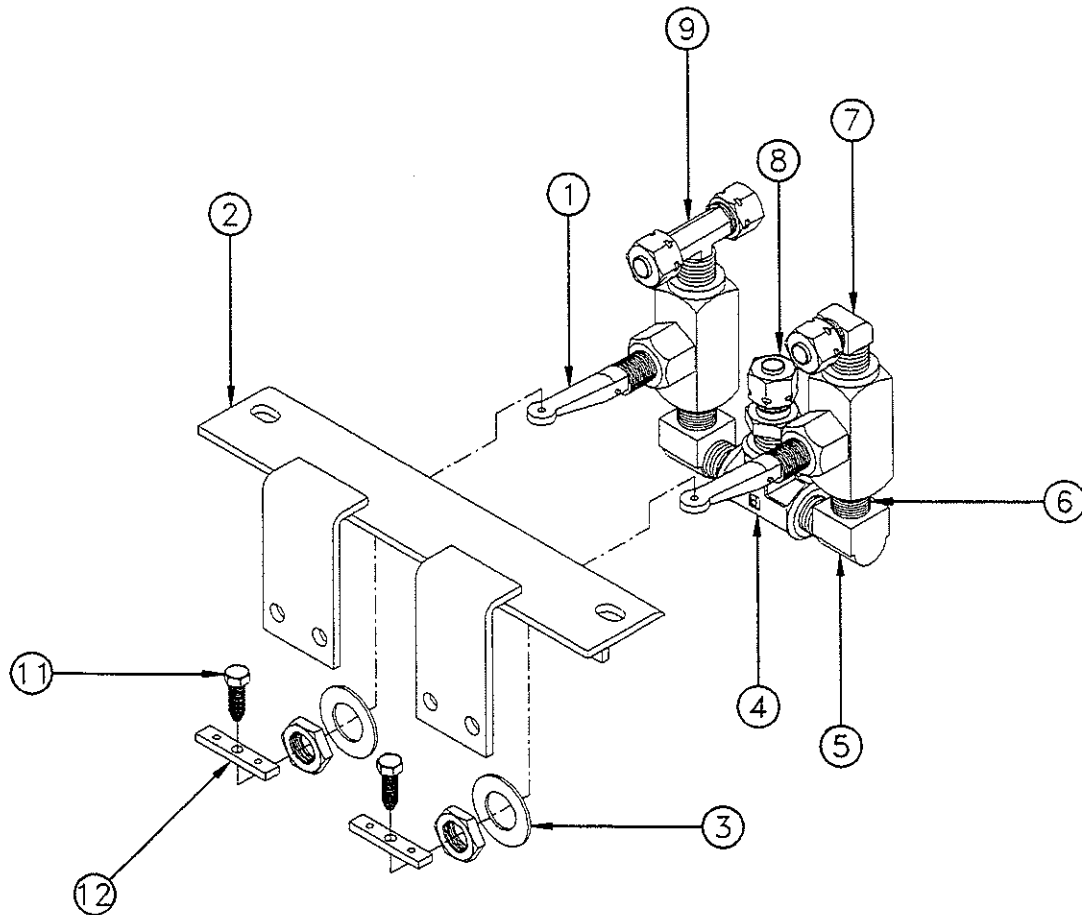
826 PUMP ASSEMBLY



16	051423	STREET ELBOW	2
15	051124	FEMALE INSERT	2
14	052301	FEMALE ELBOW	1
13	052302	FEMALE BRANCH TEE	1
12	052303	.250 TO .125 REDUCER	1
11	051122	CHECK VALVE	4
10	052274	SHORT SPACER	2
9	052271	PUMP PISTON HINGE PIN	1
8	031131	.188 x 1.250 COTTER PIN	1
7	031083	.750 SAE FLAT WASHER ZINC PLATED	2
6	052273	INSIDE SPRING RETAINER	1
5	052276	FOOT PEDAL RETURN SPRING	1
4	052270	PUMP PISTON	2
3	023655	ENERGIZED V PACKING	4
2	052011	PUMP CYLINDER TUBE	2
1	054062	PUMP BASE	1
ITEM	PART No.	DESCRIPTION	Qty.

DRAWING #062906

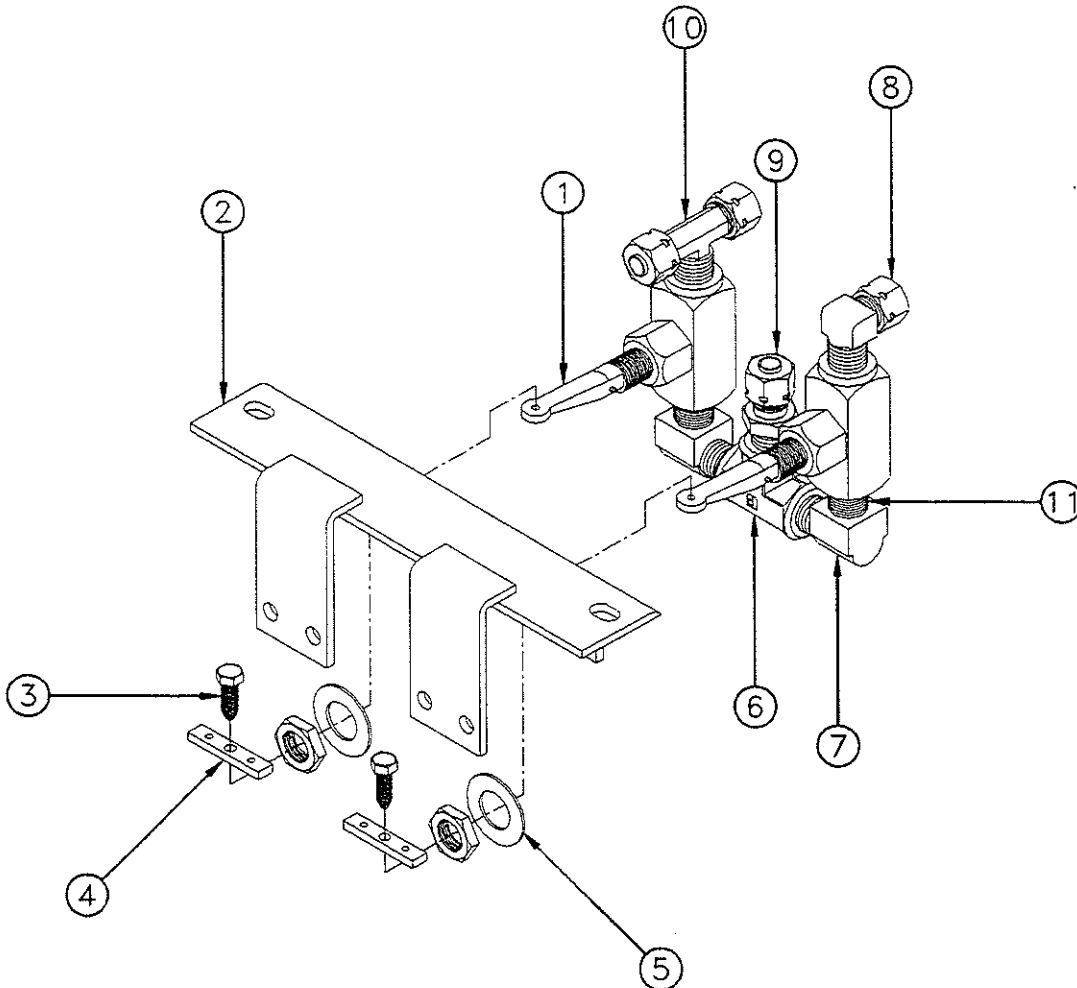
825 CONTROL VALVE ASSEMBLY



12	031403	#8-32 x .625 SELF TAPPING SCREW	2
11	062775	TOGGLE LEVER EXTENSION BAR	2
10	052322	BRASS SCREEN (NOT SHOWN)2	2
9	052304	MALE BRANCH TEE	1
8	052305	MALE CONNECTOR	1
7	052300	MALE ELBOW	1
6	040215	.250 BRASS PIPE NIPPLE	2
5	051423	STREET ELBOW	2
4	040213	BRASS TEE	1
3	031360	.438 SAE FLAT WASHER	2
2	062772	CONTROL VALVE BRACKET ASSEMBLY	1
1	051418	DELTRON TOGGLE VALVE	2
ITEM	PART No.	DESCRIPTION	Qty.

DRAWING #062958

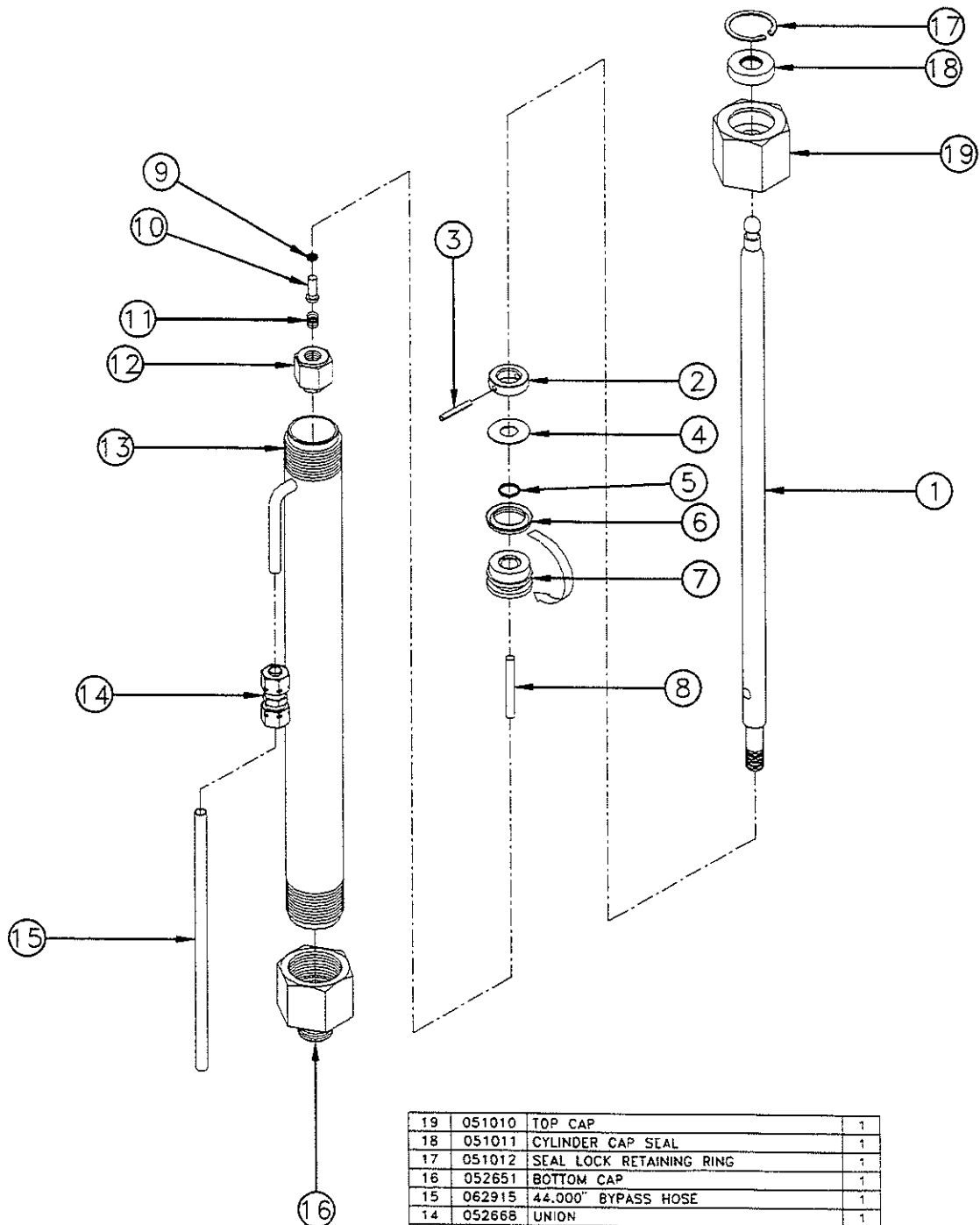
826 CONTROL VALVE ASSEMBLY



12	052322	BRASS SCREEN (NOT SHOWN)	2
11	040215	.250 BRASS PIPE NIPPLE	2
10	052304	MALE BRANCH TEE	1
9	052305	MALE CONNECTOR	1
8	052300	MALE ELBOW	1
7	051423	STREET ELBOW	2
6	040213	BRASS TEE	1
5	031360	.438 SAE FLAT WASHER	2
4	062775	TOGGLE LEVER EXTENSION BAR	2
3	031403	#8-32 x .625 SELF TAPPING SCREW	2
2	062772	CONTROL VALVE BRACKET WELDMENT	1
1	051418	DELTROL TOGGLE VALVE	2
ITEM	PART No.	DESCRIPTION	Qty.

DRAWING #02908

CYLINDER ASSEMBLY



				19	051010	TOP CAP	1
				18	051011	CYLINDER CAP SEAL	1
				17	051012	SEAL LOCK RETAINING RING	1
				16	052651	BOTTOM CAP	1
				15	062915	44.000" BYPASS HOSE	1
				14	052668	UNION	1
				13	052652	CYLINDER SUB-ASSEMBLY	1
6	023649	V BLOCK PACKING	1	12	023650	BALL STOP NUT	1
5	051018	.063 x .375 I.D. x .500 O.D. O RING	1	11	062912	POPPET SPRING	1
4	052550	CYLINDER SHAFT WASHER	1	10	051020	CYLINDER POPPET VALVE	1
3	031355	.125 x .875 DRIVE LOCK PIN	1	9	051019	O RING FOR POPPET	1
2	051016	TRIGGER RELEASE COLLAR	1	8	051021	.188 x 1.000 STRIKING PIN	1
1	062905	CYLINDER SHAFT - SHORT	1	7	023648	PISTON	1
ITEM	PART No.	DESCRIPTION	Qty.	ITEM	PART No.	DESCRIPTION	Qty.

DRAWING #065087

HAUSTED[®] UNICARE[®] SERIES

RECOMMENDED PREVENTATIVE MAINTENANCE

PROCEDURE	SCHEDULE	MATERIAL
LUBRICATE ALL MOVING AND SLIDING PARTS AND HINGE POINTS.	6 MONTHS	LUBRICATING OIL, LIGHT DUTY GREASE, WAX STICK LUBRICANT, OR NEVER-SEEZ LUBRICANT.
INSPECT ALL FASTENERS TO INSURE PROPER FIT, POSITION, AND TIGHTNESS (INCLUDING COLUMN GLIDES, ETC....)	3 MONTHS	PROPER SIZE WRENCH AND SCREWDRIVER.
CLEANING MATTRESS AND PADS	PERIODICALLY	SOAP, WATER, AND MEDIUM STRENGTH CLEANERS. (DO NOT PRESSURE CLEAN)
INSPECT ALL SURFACES AND REMOVE ANY USER DEVELOPED SHARP OR BURRED AREAS. APPLY TOUCH-UP PAINT WHERE REQUIRED.	PERIODICALLY	METAL FILE, PROPER COLOR PAINT (SPECIFY COLOR WHEN ORDERING)
CLEAN EXTERNAL SURFACES TO REMOVE DIRT, LINT, BLOOD, AND ANY OTHER DEPOSITS.	PERIODICALLY	MEDIUM STRENGTH ANTI-BACTERIAL CLEANERS, STAIN-LESS STEEL CLEANER & POLISH
INSPECT FLUID LEVEL IN RESERVOIR LEVEL SHOULD NOT EXCEED 1.250" WHEN UNIT IS FULLY ELEVATED OR 2.500" WHEN UNIT IS AT MIN. HEIGHT	6 MONTHS	COCHEM #74 HYDRAULIC FLUID (HAUSTED P.N. 040910-07)

NOTE:

IF UNITS ARE PRESSURE WASHED, LUBRICATION OF ALL MOVING AND SLIDING POINTS SHOULD BE DONE AFTERWARDS. (STEAM CLEANING IS NOT RECOMMENDED AND CAN VOID WARRANTY)

FOR FURTHER ASSISTANCE IN PREVENTATIVE MAINTENANCE CARE PLEASE CONTACT

HAUSTED
927 LAKE ROAD
P.O. BOX 710
MEDINA, OHIO 44258
IN OHIO (216) 723-3271 or 1-800-428-7833